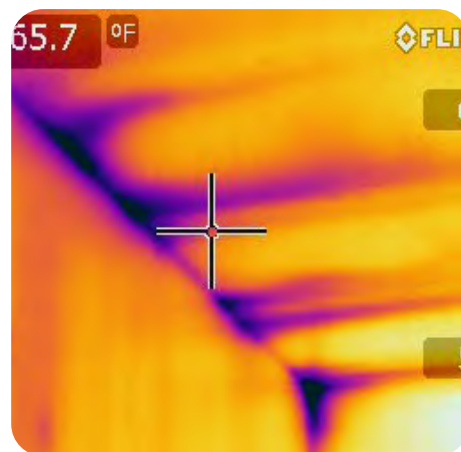


# RETROFITTING MAINE

## STANDARD WORK SPECIFICATION-ALIGNED FIELD GUIDE



Last updated 15 September 2021  
Created by the Energy Smart Academy at Santa Fe Community College  
For the Weatherization Collaborative  
In alignment with the Standard Work Specifications  
Created by the National Renewable Energy Laboratory,  
found at <https://sws.nrel.gov>

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# PERSONAL PROTECTIVE EQUIPMENT (PPE) GUIDE



Safety Glasses



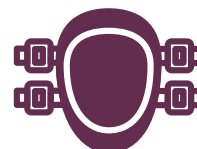
Hearing Protection



Hard Hat



Bump Cap



Knee Pads



Gloves – Leather or Heavy Cloth



Gloves – Nitrile



Tyvek Suit



Boot/Shoe Covering



95

N-95 Mask without Exhale Valve



95

N-95 Mask with Exhale Valve



Half-Face P-100 Respirator



OV

Half-Face P-100 Respirator with OV Valve

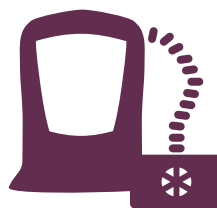


Full-Face P-100 Respirator



OV

Full-Face P-100 Respirator with OV Valve



Powered Air Purifying Respirator



Cooling Vest

# 1-1 INTERIOR LEAD-SAFE WEATHERIZATION

Aligns with Lead RRP



## BEFORE

- ✗ Homes built before 1978 have the potential for lead paint and require special considerations during retrofitting



## AFTER

- ✓ No lead dust or debris remains inside the home
- ✓ Contaminated materials have been disposed of or cleaned properly
- ✓ Disposal containment is securely closed

## TOOLS

- Zip Walls
- HEPA Vacuum
- Hand Tools or Shrouded Power Tools
- Half or Full-face Respirator (Fit-Tested)

## MATERIALS

- 6-Mil Plastic Sheeting
- Signage
- Tack Pads
- Painters Tape
- Trash Bags
- Disposable Tyvek Suits
- Booties
- Nitrile Gloves
- P-100 Filters

## PPE



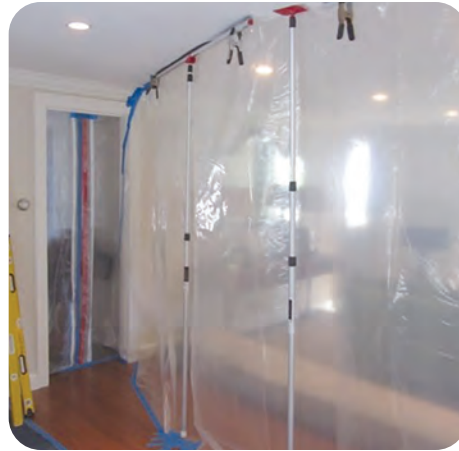
\* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 1-1 INTERIOR LEAD-SAFE WEATHERIZATION



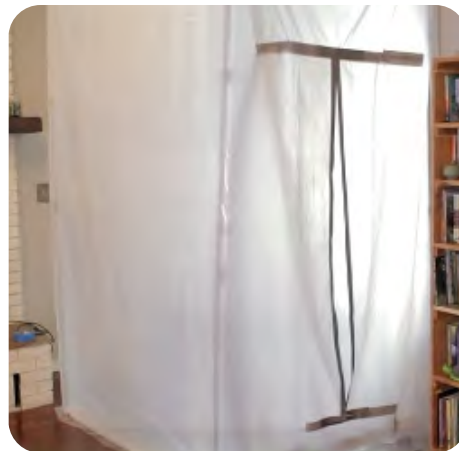
1. Move furniture out of work area and, if it cannot be removed, securely cover horizontal with plastic sheeting



2. Use disposable physical barriers to mark out and contain work area dust and debris



3. Six feet in any direction from the work area, cover surfaces with plastic sheeting, taped in place, including HVAC access points



4. Block off access doorways and install zippers to contain debris in work area

### NOTES

Half and Full-face respirators, required for Lead Renovation work, must be fit-tested on all workers at least once a year. The respirator must form a tight seal at the face and neck. Workers who have a beard cannot wear a half- or full-face respirator, since they will not form a tight seal and contaminants can bypass the respirator. Bearded workers need to wear a PAPR, or powered air-purifying respirator.





## 1-1 INTERIOR LEAD-SAFE WEATHERIZATION



**9.** Wipe down surfaces and vacuum work area, taking special care and attention of cracks and crevices where dust and debris might collect

**10.** Carefully roll up and dispose of any plastic sheeting or other disposable materials in the work area



**11.** Doff PPE outside, avoiding contact with contaminated surfaces of suit, gloves, etc., and dispose immediately

**NOTES**

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# 1-2 EXTERIOR LEAD-SAFE WEATHERIZATION

Aligns with Lead RRP



## BEFORE

- ✗ Homes built before 1978 have the potential for lead paint and require special considerations during retrofitting



## AFTER

- ✓ Detailed attention needs to be paid to every aspect of work with lead-based paint, from start to finish

## TOOLS

- HEPA Vacuum
- Hand Tools or Shrouded Power Tools
- Half or Full-face Respirator (Fit-Tested)

## MATERIALS

- 6-Mil Plastic Sheeting
- Catchment Poly Bags
- Signage
- Tack Pads
- Painters Tape
- Trash Bags
- Scaffolding
- Disposable Tyvek Suits
- Booties
- Nitrile Gloves
- P-100 Filters

## PPE



\* situation dependent \*\* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 1-2 EXTERIOR LEAD-SAFE WEATHERIZATION



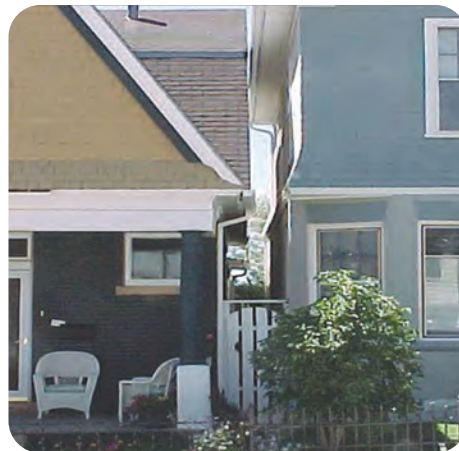
1. Create containment area with plastic sheeting 10 feet in any direction from work area



2. Post signs at least 20 feet from work area to prevent anyone from entering work area unintentionally



3. Seal off all exterior access points to home within containment area, including windows, doors, mail slots and vents



4. Where houses are located close together, vertical containment will be necessary

### NOTES

Half and Full-face respirators, required for Lead Renovation work, must be fit-tested on all workers at least once a year. The respirator must form a tight seal at the face and neck. Workers who have a beard cannot wear a half- or full-face respirator, since they will not form a tight seal and contaminants can bypass the respirator. Bearded workers need to wear a PAPR, or powered air-purifying respirator.

## 1-2 EXTERIOR LEAD-SAFE WEATHERIZATION



**5.** Tape plastic up onto work surface and utilize systems to catch debris while limiting damage to exterior plantings



**6.** Don proper PPE, including tyvek suit with hood, gloves, booties and half- or full-face respirator (see notes). Be aware of potential for thermal stress when working in full PPE



**7.** Use hand tools or shrouded power tools to limit dispersal of contaminated dust and debris



**8.** Clean work area and carefully fold and dispose of plastic sheeting



**9.** Doff PPE outside, avoiding contact with contaminated surfaces of suit, gloves, etc., and dispose immediately

### NOTES

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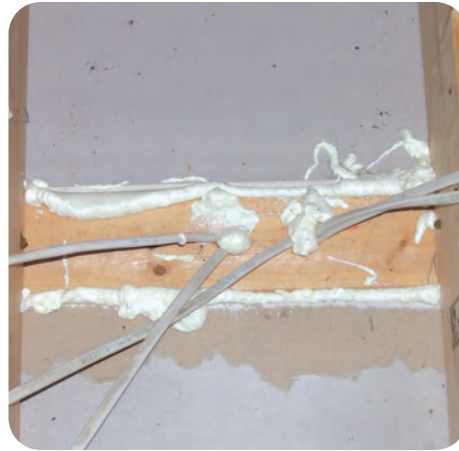
## 2-1 AIR SEAL TOP PLATES IN ATTIC

Aligns with SWS [3.0101.1](#), [3.0102.11](#)



### BEFORE

- ✗ Air can move around unsealed top plates in attic, making new insulation less effective



### AFTER

- ✓ Seal perimeter at all gaps and extend sealant up onto adjacent materials

### TOOLS

- Caulk Gun
- Spray Foam Dispensing Gun

### MATERIALS

- Caulk
- 1-part Polyurethane Spray Foam
- Mastic

### PPE



\* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 2-1 AIR SEAL TOP PLATES IN ATTIC



Apply caulk to areas with gap 1/4 inch or smaller



Apply sprayfoam or mastic to gaps 1/4 inch to 2 inches wide

### NOTES

## 2-2 AIR SEAL AN ATTIC SOFFIT OR LARGE OPENING

Aligns with SWS [3.0101.1](#), [3.0102.9](#)



### OPTION A SEAL SOFFIT INTO CONDITIONED SPACE

Soffits, coffered ceilings and other design details can create lower sections in the ceiling line and often are not sealed or insulated properly



### OPTION B SEAL SOFFIT OUT OF CONDITIONED SPACE

From the attic side, it is best to determine if it's better to leave the soffit connected to the conditioned space (inside the house) or seal it off as part of the unconditioned space

### TOOLS

- Caulk Gun
- Utility Knife
- Measuring Tape
- Drill
- Spray Foam Nozzle

### MATERIALS

- Spray Foam
- Lumber for Support
- Expanded Polystyrene (EPS)
- Extruded Polystyrene (XPS)
- Gypsum Board
- Plywood
- Caulk
- Mechanical Fasteners

### PPE



\* situation dependent \*\* if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.



## 2-2 AIR SEAL AN ATTIC SOFFIT OR LARGE OPENING

### OPTION A - SEAL SOFFIT INTO CONDITIONED SPACE



**A-1.** For openings larger than 24 inches, support braces will be necessary



**A-2.** Attach bracing across joists securely, spacing no more than 24 inches apart



**A-3.** Apply sealant along top plates, bracing, and framing members adjacent to opening more than 24 inches apart



**A-4.** Place Infill material over opening and secure in place with mechanical fasteners



**A-5.** When support bracing has been used, screw infill material to bracing as well

#### NOTES

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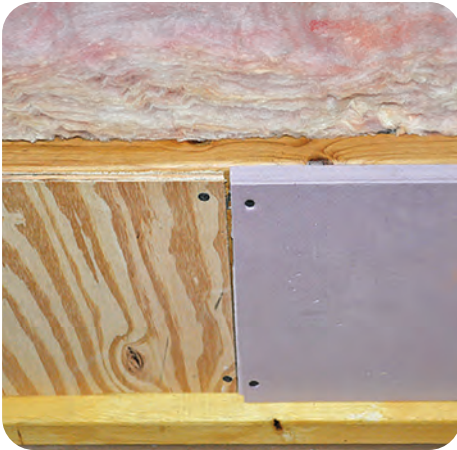
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## 2-2 AIR SEAL AN ATTIC SOFFIT OR LARGE OPENING

### OPTION B - SEAL SOFFIT OUT OF CONDITIONED SPACE



**B-1.** Seal off framed openings with rigid material, such as gypsum board, XPS, EPS, or OSB



**B-2.** Seal around infill materials

### NOTES

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## 2-3 AIR SEAL AN ATTIC CHASE OR SMALL OPENING

Aligns with SWS [3.0101.1](#)



### BEFORE

✗ Open chases for electrical and plumbing allow air movement from subspace and/or conditioned space



### AFTER

✓ When properly sealed, air movement will cease through these spaces

### TOOLS

- Measuring Tape
- Drill
- Utility Knife
- Caulk Gun
- Spray Foam Gun

### MATERIALS

- Extruded Polystyrene (XPS)
- Expanded Polystyrene (EPS)
- Gypsum Board
- Plywood
- Spray Foam
- Mechanical Fasteners

### PPE



\* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 2-3 AIR SEAL AN ATTIC CHASE OR SMALL OPENING



**1.** Measure the opening of the chase in a location that will maintain the pressure plane



**2.** Cut material to fit for each space where it is needed, paying attention to locations of wires and pipes



**3.** Rigid material to cover the span can be XPS, EPS, gypsum board or plywood, as appropriate for the location



**4.** Seal rigid material into place securely and air seal with caulk, spray foam or mastic



**5.** Extend sealing to adjacent materials to ensure a complete air seal

### NOTES

## 2-4 AIR SEAL BALLOON FRAMING FROM ATTIC

Aligns with SWS 3.0101.1, 3.0102.4



### BEFORE

- ✗ Balloon framing leaves cavities open from the basement to the attic, allowing for large amounts of air movement



### AFTER

- ✓ By sealing at the top of the cavity, air flow is stopped and the cavity below is another step closer to being ready to insulate

### TOOLS

- Measuring Tape
- Drill
- Utility Knife
- Saw
- Sprayfoam Gun
- Caulk Gun

### MATERIALS

- Extruded Polystyrene (XPS)
- Gypsum Board
- Plywood
- Plastic-wrapped/ Bagged Fiberglass Batts
- 1-part Sprayfoam
- Caulk
- Mastic
- Mechanical Fasteners

### PPE



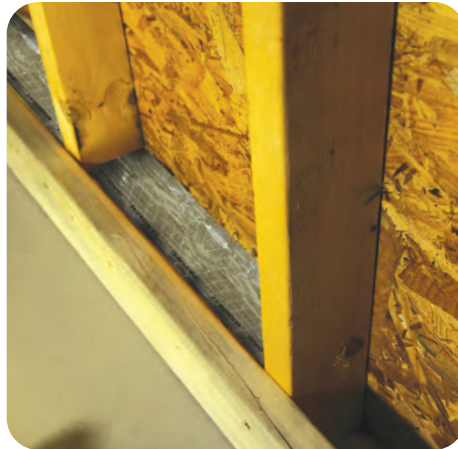
\* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 2-4 AIR SEAL BALLOON FRAMING FROM ATTIC



- 1.** Block the opening of balloon framed sidewalls in alignment with the pressure boundary



- 2.** Blocking material options include lumber, gypsum board, XPS, or bagged fiberglass batts



- 3.** Blocking material needs to be appropriate for potential weight load



- 4.** And securely fastened rigid material to withstand pressure of dense-packing beneath



- 5.** Seal any remaining gaps with caulk or 1-part spray foam, extending sealing to adjacent materials

### NOTES

# 2-5 SEAL INSULATION-CONTACT RATED CAN LIGHTS

Aligns with SWS 3.0101.1



## BEFORE

✗ Insulation-Contact rated Can lights are commonly installed in the ceiling between the upper story and the attic, meaning gaps around them allow for significant air leakage



## AFTER

✓ By sealing around an IC-rated can light, a continuous thermal boundary is maintained

## TOOLS

• Caulk Gun

## MATERIALS

• Caulk

## NOTES

## PPE



\* weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 2-6 SEAL ELECTRICAL AND OTHER PENETRATIONS IN ATTIC

Aligns with SWS [3.0101.1](#), [6.0201.1](#), [6.0201.2](#)



**1.** Electrical, plumbing and HVAC penetrations are often oversized



**2.** For smaller gaps, caulk is enough to seal the hole

### TOOLS

- Caulk Gun
- Spray Foam Gun
- Utility Knife

### MATERIALS

- Caulk
- Spray Foam
- Backer Rod

### PPE



\* weather dependent

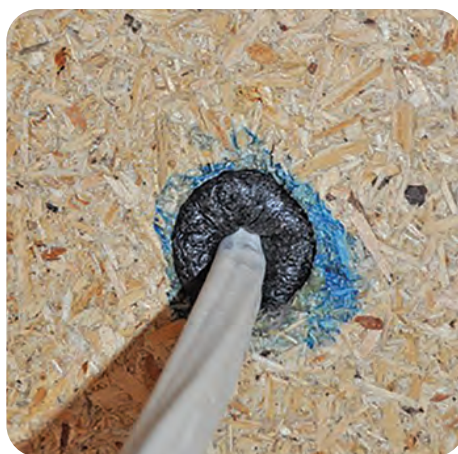
Tools and materials listed are only recommendations and may not include everything needed to complete the job.



## 2-6 SEAL ELECTRICAL AND OTHER PENETRATIONS IN ATTIC



**3.** Holes larger than 1/4 inch may require support for the sealant



**4.** Inserting backer rod provides infill to support the sealant



**5.** Seal to cover entire opening, including all backer rod

### NOTES

*For gaps larger than 3 inches, see 2-3 Air Seal an Attic Chase or Small Opening*

## 2-7 AIR SEAL A FLOORED ATTIC

Aligns with SWS 3.0101.1



### BEFORE

- ✗ Check floor joist cavities for blocking material and penetrations



### AFTER

- ✓ Air seal cracks and penetrations in floored attic spaces

### NOTES

Spray foam will not be used in spaces that will be exposed to habitable living spaces.

### TOOLS

- Saw
- Drill
- Measuring Tape
- Utility Knife
- Caulk Gun
- Spray Foam Gun

### MATERIALS

- Caulk
- Extruded Polystyrene (XPS)
- Lumber
- Gypsum Board
- 1-part Spray Foam
- Mechanical Fasteners
- Backer Rod

### PPE



\* situation dependent \*\* if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 2-7 AIR SEAL A FLOORED ATTIC



**1.** With property owner permission, remove flooring material to access cavities



**2.** Remove only as much flooring as necessary to gain access to every cavity and any large air sealing areas



**3.** Place blocking material, as needed, and air seal to hold insulation in place



**4.** In rare cases it may be easier to access to locate blocks from below floored attic spaces



**5.** Air seal gaps and seams in joist cavities as accessible



**6.** Check for and air seal electrical, plumbing, and HVAC penetrations properly

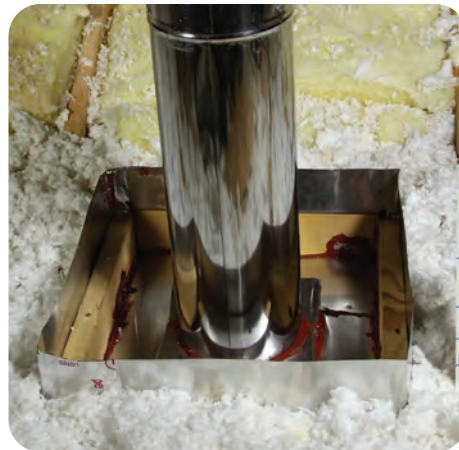
# 3-1 SEAL AROUND CHIMNEYS AND FLUES

Aligns with SWS [3.0102.2](#)



## BEFORE

- ✗ Even high-temperature sites need air sealing



## AFTER

- ✓ Maintain 3-inch clearance from flue for all combustible materials

## TOOLS

- Caulk Gun
- Metal Snips or Nibbler
- Drill
- Tape Measure

## MATERIALS

- 26-Gauge Sheet Metal
- Mechanical Fasteners
- Lumber

## PPE



\* situation dependent \*\* if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 3-1 SEAL AROUND CHIMNEYS AND FLUES



**1.** Select high-temperature caulk sealant that will adjust to temperature differences between materials

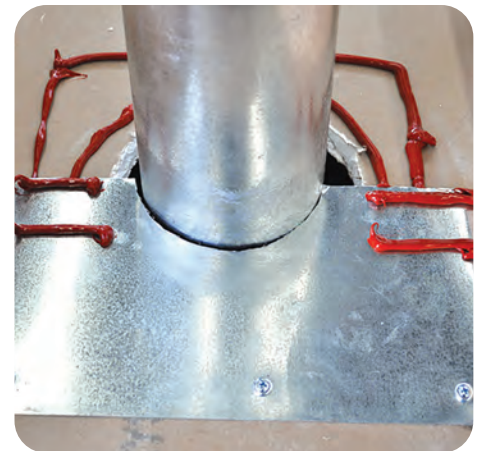


**2.** Apply unbroken ring of caulk directly to clean decking around entire perimeter of flue or chimney



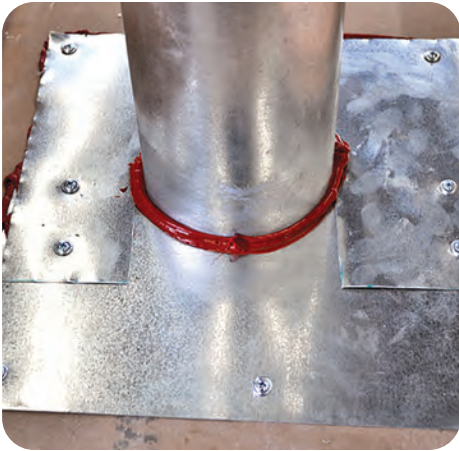
**3.** Apply unbroken ring of caulk directly to clean decking to match perimeter of sheet metal backing

### NOTES

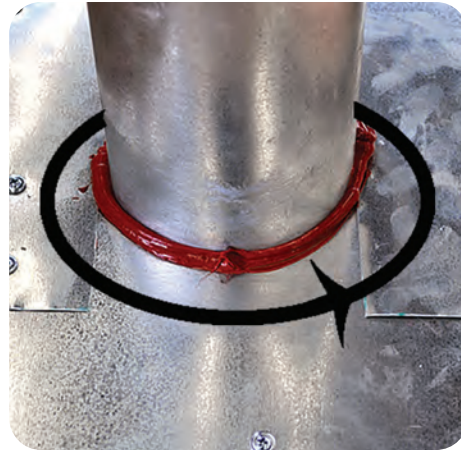


**4.** Install first layer of metal sheeting and apply additional caulk to complete new perimeter for second layer of sheeting

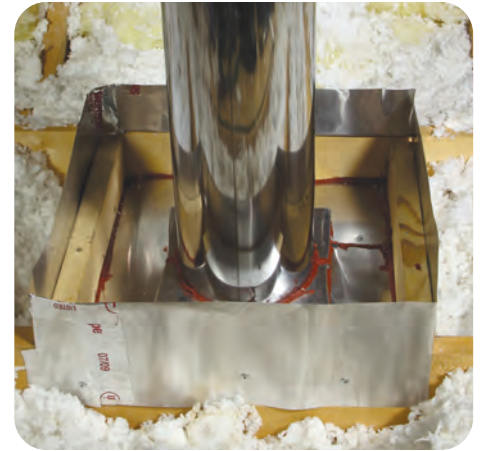
## 3-1 SEAL AROUND CHIMNEYS AND FLUES



**5.** Set second layer of sheeting to complete ring around flue or chimney. Fasten sheeting mechanically



**6.** Run bead of high-temperature caulk around flue at backing to seal remaining gaps < 1/4 inch



**7.** Create a durable, fixed dam, at least 2 inches higher than final insulation level, keeping all combustible materials at least 3 inches away from flue or chimney

### NOTES

## 3-2 SEAL AROUND NON-INSULATION CONTACT-RATED (NON-IC) CAN LIGHTS

Aligns with SWS [3.0102.1](#)



### BEFORE

- ✗ Non-Insulation Contact-rated can lights create a fire hazard in well-insulated attics



### AFTER

- ✓ When boxed with appropriate clearances and fire-rated materials, fire risk is mitigated

### TOOLS

- Measuring Tape
- Utility Knife
- Caulk Gun

### MATERIALS

- 5/8 Inch Gypsum Board
- High-Temperature Caulk
- 100% Silicone Sealant

### PPE



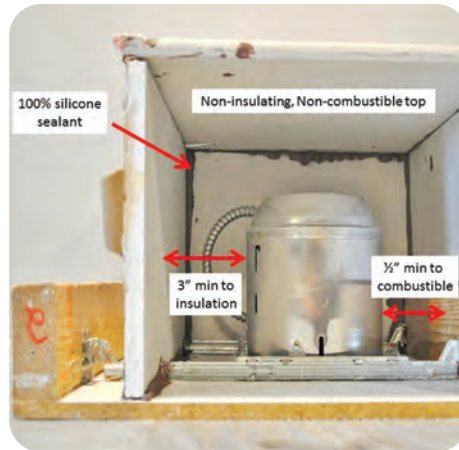
\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 3-2 SEAL AROUND NON-INSULATION CONTACT- RATED (NON-IC) CAN LIGHTS



1. Clear any debris from around non-IC-rated can light



2. Enclosure has 3 inches of clearance from lamp to insulation on all sides, at least 1/2 inch from any combustible material, such as wood



3. Premade boxes can make installation easier when installation site is clear of framing members

### NOTES

Non "Insulation Contact" Can Lights are designed to vent heat from the lamp into the cavity around them. They are safe to use in non-insulated cavities, such as the ceiling/floors between different stories in a home. IC-rated Can Lights have a secondary housing to keep the heat of the lamp from contacting the insulation. They are also recommended for use with lower wattage lamps.



## 3-2 SEAL AROUND NON-INSULATION CONTACT- RATED (NON-IC) CAN LIGHTS



- 4.** Seal box on all sides and edges to make continuous barrier from attic, using high temp caulk where appropriate



- 5.** Top of box must be R-1 or less and left free of insulation. Flag enclosure for added visibility

### NOTES

With the help of a licensed electrician, there is also the option of replacing old can lights with air-tight units or LED retrofit inserts. Check program requirements.

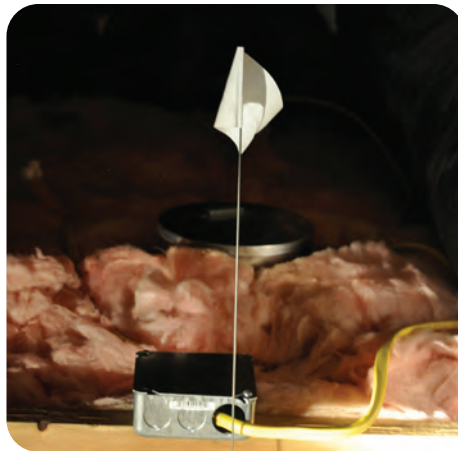
## 4-1 PREPARE ATTIC FLOOR FOR INSULATION

Aligns with SWS [4.0103.1](#), [4.0103.2](#), [4.0103.3](#), [4.0103.4](#), [4.0103.5](#), [4.0103.6](#), and [4.0103.8](#)

### BEFORE YOU BEGIN



- ✓ Check for live knob & tube wiring and dam off when possible, or replace with modern wiring



- ✓ Cover junction boxes and attach flag for visibility

### PPE



\* if cutting lumber or sheet metal \*\* situation dependent \*\*\* if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

### TOOLS

- Non-Contact Tester
- Utility Knife
- Drill
- Hole Saw
- Caulk Gun
- Staple Gun
- Metal Snips
- Nibbler

## 4-1 PREPARE ATTIC FLOOR FOR INSULATION



**1.** Remove stored materials



**2.** Run exhaust fan ducts to outside, insulate to R-8



**3.** Ensure air sealing, if any, is completed



**4.** Install baffles, if needed. Ensure 2 inches of gap for airflow

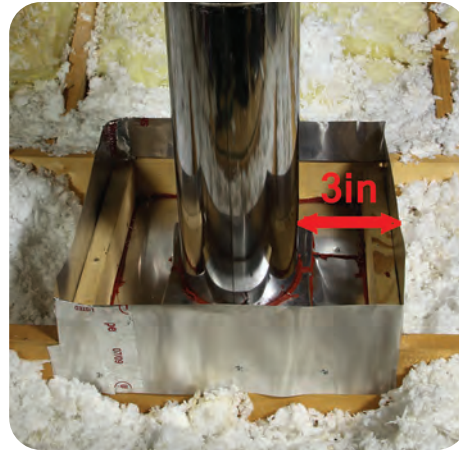
### MATERIALS

- Plywood
- Drywall
- XPS
- Junction Box Covers
- Flags
- Vent Caps
- Rigid Duct
- Mechanical Fasteners
- Foil Tape
- R-8 Duct Insulation
- Soffit Baffles
- Depth Rulers
- 26-Gauge Steel Sheeting
- High-Temperature Caulk

## 4-1 PREPARE ATTIC FLOOR FOR INSULATION



**5.** Depth rulers installed, 1 per 300 square feet



**6.** All dams are built, as needed

### NOTES

Knob-and-tube can be replaced by a duly qualified professional.

# 5-1 DAM, SEAL & INSULATE AN ATTIC HATCH

Aligns with SWS [3.0103.1](#)



## BEFORE

✗ Uninsulated attic access points allow conditioned air to escape the home in all seasons



## AFTER

✓ Safely and durably sealing and insulating attic access doors prevent air movement and reduces heating and cooling loads

## TOOLS

- Measuring Tape
- Saw
- Drill
- T-Square
- Utility Knife
- Caulk Gun

## MATERIALS

- Lumber
- Mechanical Fasteners
- Extruded Polystyrene (XPS) or Other Rigid Foam Insulation Board
- Foam Tape
- Adhesive
- Latch (optional)

## PPE



\* if cutting lumber \*\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 5-1 DAM, SEAL & INSULATE AN ATTIC HATCH



**1.** Rigid, durable attic hatch blocking/dam is installed in a permanent way

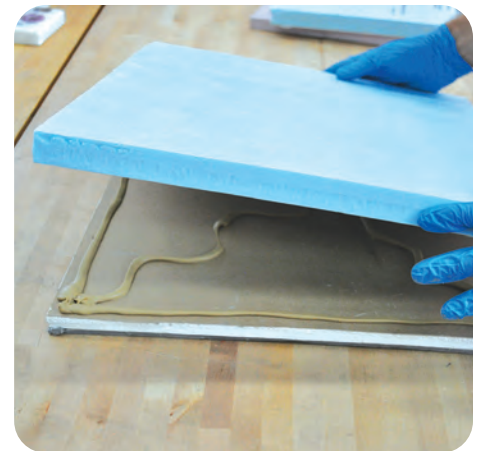


**2.** Dam is at least 2 inches taller than the final attic insulation depth



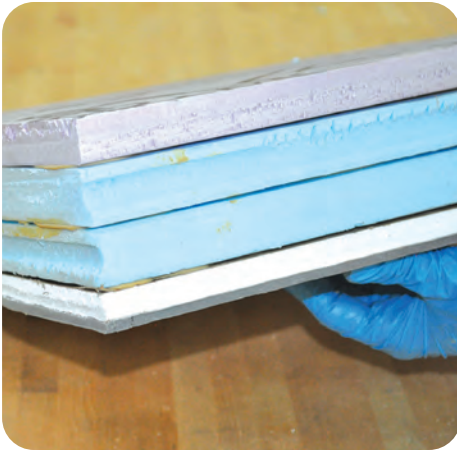
**3.** Cut gypsum board to hatch size for "friction fit" and air seal bottom of hatch with unbroken ring of foam tape

### NOTES



**4.** Cut and stack rigid foam insulation, gluing with appropriate adhesive, to build up R-value

## 5-1 DAM, SEAL & INSULATE AN ATTIC HATCH



**5.** Hatch is insulated to proper R-value (the maximum R-value structurally allowable, up to the final insulation level of surrounding attic)



**6.** Trim is air-sealed with appropriate material



**7.** For vertical accesses, run weatherstripping or foam tape to air seal at these doorways too. Hold vertical accesses closed with latch if necessary

### NOTES

## 5-2 DAM, SEAL & INSULATE A PULL-DOWN ATTIC STAIRWAY

Aligns with SWS 3.0103.1



### BEFORE

✗ Pull-down stairs can be a weak point in thermal/pressure boundaries, as well as creating a place where insulation can fall down into the home



### AFTER

✓ Attic pull-down stairs are safely and durably sealed and insulated to prevent air movement

### MATERIALS

- Extruded Polystyrene (XPS)
- Expanded Polystyrene (EPS)
- Polyiso
- Plywood
- 1-Part Spray Foam
- Spray Adhesive
- Caulk Adhesive
- Foil Tape
- Mechanical Fasteners
- Foam Tape
- Weatherstripping
- Latches

### TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Caulk Gun
- Spray Foam Gun
- Drill

### PPE



\* if cutting lumber \*\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.



## 5-2 DAM, SEAL & INSULATE A PULL-DOWN ATTIC STAIRWAY



1. Build cover above and around pull-down stair, taller than final insulation height



2. Insulate top and sides of dam cover, to appropriate R-value



3. Air seal all edges of trim



4. Air seal with foam tape or weatherstripping



5. Install latches to ensure hatch remains closed and air sealed if it does not remain closed with a 'friction fit'

### NOTES

# 6-1 INSULATE AN UNFLOORED ATTIC

Aligns with SWS [4.0103.2](#), [4.0103.4](#), [4.0103.6](#)



## BEFORE

Ensure that attic prep work has been completed before starting installation (See 4-1 Prep Attic Floor for Insulation)

## AFTER

### FINAL CHECKLIST

- ✓ Appropriate insulation material used
- ✓ Correct depth, as specified in work order
- ✓ Insulation level is even

## TOOLS

- Measuring Tape
- Insulation Machine
- Staple Gun

## MATERIALS

- Loose fill fiberglass or cellulose (as per work order)
- Staples

## PPE



\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 6-1 INSULATE AN UNFLOORED ATTIC

Description / Comment	
Attic Insulation - Blown Fiberglass - R-38	
Attic Insulation - Blown Fiberglass - R-38	

**Nature Blend™ Loose Fill Formula**

Coverage Chart for Thermal Acoustical Application

R-Value @ 2" F.T.	Initial Density Thickness (Inches)	Minimum Density Thickness (Inches)	No. Bags (plus spillover per assembly)			2" x 8", 10" O.C.		
			Bags Per 1000 Sq. Ft.	Net Coverage Sq. Ft. Per Bag	Minimum Weight Per Sq. Ft.	Bags Per 1000 Sq. Ft.	Net Coverage Sq. Ft. Per Bag	Minimum Weight Per Sq. Ft.
13	4.4	4.0	17.4	57.5	0.39	15.8	63.5	0.35
19	6.1	5.5	27.9	35.8	0.61	25.3	39.6	0.56
22	6.9	6.2	33.2	30.1	0.73	30.5	32.8	0.67
25	7.8	7.0	38.6	25.9	0.85	35.6	28.0	0.79
30	9.2	8.3	47.6	21.0	1.05	44.6	22.4	0.98
35	11.4	10.3	62.0	16.1	1.35	58.9	17.0	1.30
49	14.6	13.1	82.0	12.2	1.80	78.7	12.7	1.73
60	17.7	15.9	101.9	9.8	2.24	96.6	10.1	2.17



1. Verify against work order that correct insulation material is being installed
2. Verify insulation depth/density against manufacturer's density chart
3. While installing, regularly check depth of insulation for even coverage and to meet required depth



4. Ensure that insulation does not get into dammed-off areas, such as around chimneys and flues and inside soffit baffles
5. When complete, post insulation certificate by attic entrance

**NOTES**

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## 6-2 INSULATE UNDER A FLOORED ATTIC

Aligns with SWS [4.0103.6](#)



### BEFORE

✗ Attics with flooring often hide uninsulated cavities



### AFTER

✓ An insulated attic floor provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement

### TOOLS

- Measuring Tape
- Utility Knife
- Insulation Machine
- Drill
- Hole Saw
- Prybar
- Caulk Gun

### MATERIALS

- Loose Fiberglass or Cellulose Insulation
- Extruded Polystyrene (XPS)
- Caulk
- Mechanical Fasteners
- Gypsum Board
- Plugs

### PPE



\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 6-2 INSULATE UNDER A FLOORED ATTIC



**1.** Ensure that floor cavities are blocked securely at both ends



**2.** If boards can be loosened, pry up as few boards as possible to access all cavities. If flooring is in solid sheets, access holes may need to be drilled



**3.** Fill entire cavity with insulation to prescribed density

### NOTES



**4.** Occasionally a homeowner may not want the attic floor to be disturbed. The cavities can also be accessed from below through the ceiling, particularly in garage spaces



## 6-3 INSULATE AN ATTIC STAIRWAY

Aligns with SWS [4.0104.1](#), [4.0104.2](#), [4.0104.3](#), [4.0104.4](#),  
[4.0104.5](#), [4.0104.6](#), [4.0201.2](#), [4.0201.3](#), [4.0202.1](#)



**BEFORE**

✗ Attic stairways can offer a unique set of insulation challenges. Clearly define where the thermal and pressure boundary are going to be located before starting insulation



**AFTER**

✓ Insulation provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement between the attic and the remainder of the home

### TOOLS

- Measuring Tape
- Drill
- Utility Knife
- Hole Saw
- Insulation Machine
- Spray Foam Gun

### MATERIALS

- Kraft-Faced Fiberglass Batts
- Loose Cellulose or Fiberglass Insulation
- Netting
- Furring Strips
- Staples
- Mechanical Fasteners
- Extruded Polystyrene (XPS)
- 2-Part Spray Foam
- 1-Part Spray Foam
- Plywood
- Gypsum Board
- House Wrap

### PPE



\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 6-3 INSULATE AN ATTIC STAIRWAY



**1.** If walls are accessible from the attic side, choose between batt or blown-in insulation



**2.** Block off open cavities along the line of the thermal/pressure boundary



**3.** Air seal around blocking material



**4.** Cut batts to size for each individual cavity, ensuring no gaps remain, locating kraft-paper toward conditioned space



**5.** For batt insulation, cover installed batts with backing. For blown-in, attach netting to framing members, cut holes in netting and blow in insulation to 3.5 pounds per cubic inch



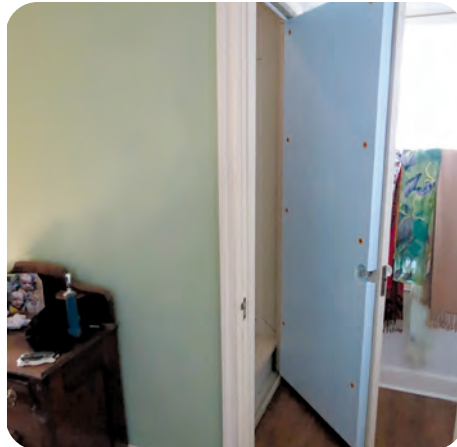
**6.** If walls are enclosed from attic side, drill holes in stairways walls



## 6-3 INSULATE AN ATTIC STAIRWAY



**7.** Dense pack stairway walls



**8.** Weatherstrip and insulate door



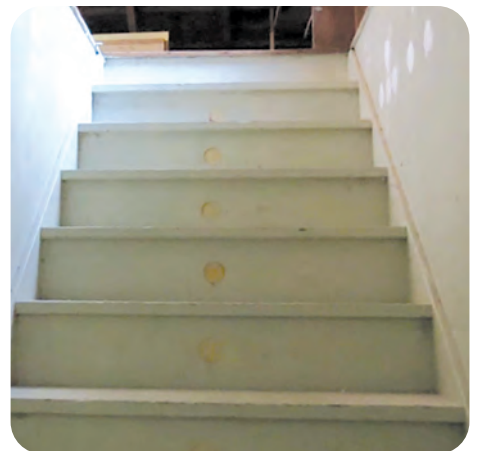
**9.** Insulate under stairway using insulation indicated by work order



**10.** Seal off insulation from conditioned space in home



**11.** If backside of stairs is sealed, blow insulation into cavity behind stairs



**12.** Plug access holes from blown insulation

### NOTES

# 7-1 PREPARE A MANUFACTURED HOME CEILING FOR INSULATION

Aligns with SWS [4.0103.6](#), [4.0103.9](#), [4.0103.10](#), [4.0103.11](#), [4.0103.12](#)



## BEFORE YOU BEGIN

Make any repairs and preparation as noted from assessment, as well as fixing any new issues that could cause the ceiling to be compromised with the additional weight of insulation



## AFTER

### FINAL CHECKLIST

- ✓ Vents all terminate to outside and are properly sealed
- ✓ Flues are dammed properly
- ✓ Ceiling is in good condition to hold weight

## TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner

## MATERIALS

- R-8 minimum Flex Duct insulation
- Duct Insulation with Vapor Retarder
- Water Heater Blanket with Vapor Retarder
- Zip Ties
- Twine
- Spray Adhesive
- Mastic
- UL 181 Fiberglass Mesh Tape

## PPE



\*if working with mold \*\*weather dependent \*\*\*if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 7-1 PREPARE A MANUFACTURED HOME CEILING FOR INSULATION



**1.** Ensure plumbing and exhaust vents terminate outside



**2.** Dam around high temperature flues (note: flue in image is in need of work)



**3.** Replace non-IC rated can lights with IC-rated cans



**4.** Repair roof leaks or other damage, as possible, or defer job if necessary

### NOTES

Check with your state program to find out deferral thresholds and procedures

## 7-2 MH INSULATION: GABLE END BLOW METHOD

Aligns with SWS [4.0103.9](#)



### BEFORE

✗ Manufactured housing often does not meet regional standards for insulation



### AFTER

✓ Fill entire cavity and reseal gable ends

### TOOLS

- Drill
- Utility Knife
- Hole Saw or Saws-All
- Caulk Gun

### MATERIALS

- Fiberglass or Cellulose Loose Insulation
- Mechanical Fasteners
- Caulk/Sealant

### NOTES

### PPE



\* if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 7-2 MH INSULATION: GABLE END BLOW METHOD



**1.** Verify integrity of ceiling to hold weight of insulation



**2.** Ground blower hose to reduce chance of electrical build-up



**3.** Remove or fold up gable end to access attic



**4.** Insert blower hose as far as possible and then retract slowly to fill cavity entirely, on each side of marriage wall



**5.** Fill cavity and leave appropriate documentation



**6.** Reseal gable end or install gable vent at peak that has no more than 1/2 inch mesh screen. Repeat all steps from other end, if needed.

## 7-3 MH INSULATION: EDGE BLOW METHOD

Aligns with SWS 4.0103.10



### BEFORE

✗ Manufactured housing often does not meet regional standards for insulation



### AFTER

✓ Verify reinstallation and proper sealing of edge of roof to ensure no water or pest intrusion

### TOOLS

- Drill
- Utility Knife
- Insulation Machine

### MATERIALS

- Fiberglass or Cellulose Loose Insulation
- Blocking Material
- Butyl Tape

### NOTES

### PPE



\* if cutting lumber \*\* situation dependent \*\*\* if cutting lumber

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 7-3 MH INSULATION: EDGE BLOW METHOD



**1.** Verify integrity of ceiling to hold weight of insulation



**2.** Prepare stable work area to access roof edge



**3.** Unfasten and remove J channel from edge of roof



**4.** Clean old butyl tape or putty from J channel and store J channel somewhere safe until it can be reinstalled



**5.** Remove staples holding down edge of roof



**6.** Insert blocks to hold roof edge up approximately 6 inches

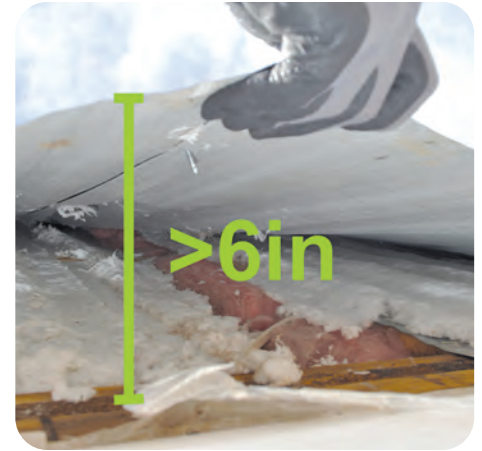
## 7-3 MH INSULATION: EDGE BLOW METHOD



**7.** Ground the fill hose to reduce chance of electrical build-up



**8.** Insert blower hose as far as possible into cavity and retract slowly while filling space between trusses



**9.** Work down the edge of the roof until entire cavity is full



**10.** Remove blocks and reattach edge of roofing over exterior sidewall paneling



**11.** Replace butyl tape on J channel



**12.** Reattach J channel, lapping over edge of roof. Repeat entire process for other side, if necessary



## 7-4 MH INSULATION: RIDGE BLOW METHOD

Aligns with SWS [4.0103.11](#)



### BEFORE

✗ Manufactured housing commonly is underinsulated, particularly older models



### AFTER

✓ After accessing from ridge, ridge cap can be installed or a series of vent caps

### TOOLS

- Drill
- Saw
- Insulation Machine
- Caulk Gun
- Metal Sheers

### MATERIALS

- Loose Fiberglass Insulation
- Sealant
- 26-Gauge Metal Sheeting
- Vent Caps
- Mechanical Fasteners
- Elastomeric Coating

### PPE



## 7-4 MH INSULATION: RIDGE BLOW METHOD



**1.** Remove ridge cap or cut access holes at ridge, leaving one side attached to put back in place



**2.** Insert blower hose



**3.** Fill all accessible areas



**4.** If not installing ridge or cap vents, replace flaps, patch over with metal, and seal with elastomeric

### NOTES

## 7-5 MH INSULATION: INTERIOR BLOW METHOD

Aligns with SWS [4.0103.12](#)



1. Drill holes in ceiling to fill each ceiling joist cavity



2. Blow insulation into ceiling cavity to appropriate R-value for region

### TOOLS

- Hole Saw
- Vacuum
- Insulation Machine
- Caulk Gun

### MATERIALS

- Cellulose or Fiberglass Loose Insulation
- Plugs
- Sealant

### PPE



## 7-5 MH INSULATION: INTERIOR BLOW METHOD



**3.** Continue throughout house to ensure even coverage and no gaps



**4.** Seal all holes securely

### NOTES

## 7-6 MH INSULATION: TOP FILL BLOW METHOD

Aligns with SWS [4.0103.11](#)



### BEFORE

✘ Attics in older manufactured housing are often underinsulated or poorly insulated



### AFTER

#### FINAL CHECKLIST

- ✓ Provide a continuous and safe thermal barrier
- ✓ Protect integrity of roof

### TOOLS

- Saw
- Insulation Machine
- Caulk Gun
- Paint Brush
- Drill

### MATERIALS

- Cellulose or Fiberglass Loose Insulation
- All-Weather Adhesive
- Sheet Metal
- Mechanical Fasteners
- Elastomeric Paint

### PPE



## 7-6 MH INSULATION: TOP FILL BLOW METHOD



1. Drill or cut uniform access holes in the roof adequately spaced to access the entire roof cavity



2. Blow insulation into attic cavity to capacity



3. Run a continuous bead of flexible and durable all-weather adhesive around the access hole



4. Install a durable metal patch of equal or greater gauge than the roof material that overlaps the opening at least 2 inches on all sides, and fastening in place every 2 inches along perimeter



5. Apply elastomeric paint over patch that laps at least 6 inches on all sides to create a continuous seal

### NOTES

## 8-1 AIR SEAL ABOVE THE KNEE WALL

Aligns with SWS [3.0101.1](#), [3.0102.11](#)



### BEFORE

✗ Knee walls are part of the thermal and pressure boundary



### AFTER

✓ Air sealing from above continues the pressure boundary while supporting future insulation

### NOTES

### TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Caulk Gun
- Spray Foam Gun

### MATERIALS

- Extruded Polystyrene (XPS)
- Plywood
- Gypsum Board
- Lumber
- Mechanical Fasteners
- Caulk
- Spray Foam
- Mastic

### PPE



\* if cutting lumber \*\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 8-1 AIR SEAL ABOVE THE KNEE WALL



**1.** After clearing away debris, measure gap above knee wall in line with pressure boundary



**2.** Cut blocking material (XPS, wood, gypsum board) to fit gap



**3.** Securely fit infill or blocking material in place



**4.** Ensure blocking material is located in line with preferred pressure boundary



**5.** Secure in place with mechanical fasteners or adhesive as necessary to prevent movement when insulation is installed



**6.** Seal continuously around blocking material to preserve pressure boundary



## 8-2 AIR SEAL BENEATH THE KNEE WALL

Aligns with SWS 3.0101.1



### BEFORE

- ✗ Knee walls are part of the thermal and pressure boundary



### AFTER

- ✓ Air sealing from below allows areas of the attic floor to be treated separately according to whether they fall in or out of the pressure boundary

### TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Caulk Gun
- Spray Foam Gun

### MATERIALS

- Extruded Polystyrene (XPS)
- Plywood
- Gypsum Board
- Lumber
- Mechanical Fasteners
- Caulk
- Spray Foam
- Mastic



\* if cutting lumber \*\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 8-2 AIR SEAL BENEATH THE KNEE WALL



**1.** After clearing away debris, measure gap below knee wall in line with pressure boundary



**2.** Cut blocking material (XPS, wood, gypsum board) to fit gap



**3.** Securely fit infill or blocking material in place



**4.** Ensure blocking material is located in line with preferred pressure boundary



**5.** Seal continuously around blocking material to preserve pressure boundary

### NOTES

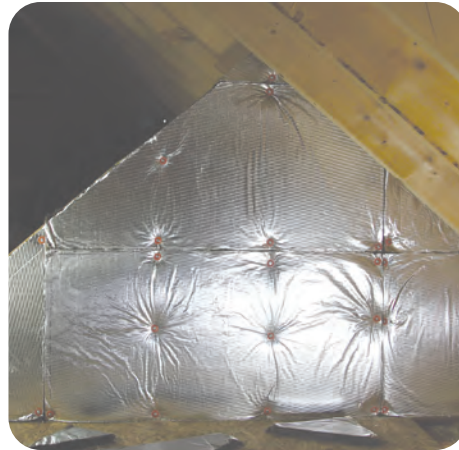
## 8-3 INSULATE AN ATTIC KNEE WALL WITH BATTS

Aligns with SWS [4.0104.2](#), [4.0104.3](#)



### BEFORE

✗ Air sealed knee walls are ready for insulation



### AFTER

✓ Once insulated, this knee wall provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement

### TOOLS

- Measuring Tape
- Utility Knife
- Staple Gun

### MATERIALS

- Fiberglass Batts
- Staples
- Nylon Strap
- Mechanical Fasteners
- House Wrap
- Radiant Barrier

### PPE



\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.



## 8-3 INSULATE AN ATTIC KNEE WALL WITH BATTS



1. Measure cavities



2. Cut batts for exact fit



3. Install batts with minimal compression



4. Install backing material

### NOTES

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## 8-4 INSULATE AN ATTIC KNEE WALL WITH 2-PART SPRAY FOAM

Aligns with SWS [4.0104.5](#), [4.0104.6](#)



### BEFORE

✗ Air seal before applying spray foam to prevent foam from leaking into conditioned space



### AFTER

✓ Spray walls as evenly as possible

### TOOLS

- Spray Foam Gun
- Fit-Tested Respirator or PAPR
- Measuring Tape
- Utility Knife
- Drill

### MATERIALS

- 2-Part Spray Foam
- Low-Perm Paint
- Polyisocyanurate
- Expanded Polystyrene (EPS)
- Gypsum Board
- Mechanical Fasteners
- Joint Tape
- Joint Compound

### PPE



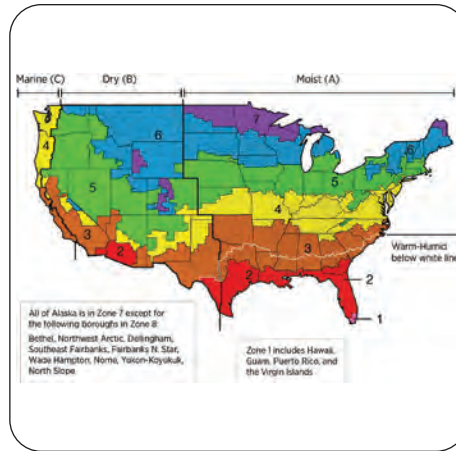
\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 8-4 INSULATE AN ATTIC KNEE WALL WITH 2-PART SPRAY FOAM



Ensure proper PPE when installing 2-Part Spray Foam



For climate zones 5-8, install foam to a thickness of at least a class II vapor retarder or install a class II vapor retarder, such as fiber-faced polyiso, unfaced EPS or low-perm paint

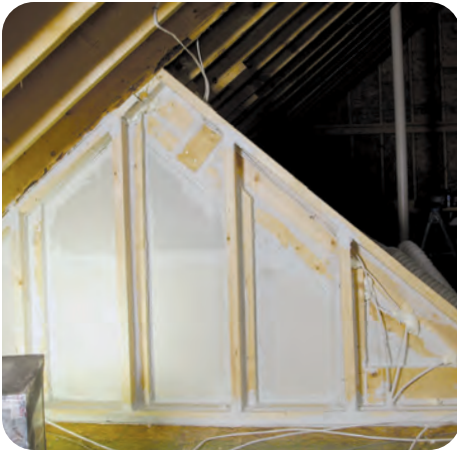


If space is used for utility access, storage, or permanently habitable, separate foam from the subspace with a suitable thermal barrier covering, such as 1/2-inch gypsum board

### NOTES

## 8-5 INSULATE AN ATTIC KNEE WALL WITH BLOWN INSULATION

Aligns with SWS [4.0104.1](#)



### BEFORE

✗ Air sealed knee walls are ready for insulation



### AFTER

✓ Once insulated, this knee wall provides a continuous, contiguous, safe, and compliant thermal boundary that prevents air movement

### TOOLS

- Measuring Tape
- Utility Knife
- Drill
- Staple Gun
- Hole Saw
- Insulation Machine

### MATERIALS

- Extruded Polystyrene (XPS)
- Gypsum Board
- House Wrap
- Radiant Barrier
- Mechanical Fasteners
- Furring Strips
- Loose Fiberglass Insulation

### PPE



\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.  
"After" photo credit: Home Insulation of Syracuse

## 8-5 INSULATE AN ATTIC KNEE WALL WITH BLOWN INSULATION



1. Securely install backing material over entire knee wall



2. Cut holes in backing material to allow access to all cavities



3. Blow insulation into cavities to meet dense-pack standards



4. Fill all cavities



5. Replace access hole plugs in backing material, if possible



6. Seal access holes permanently and completely

### NOTES

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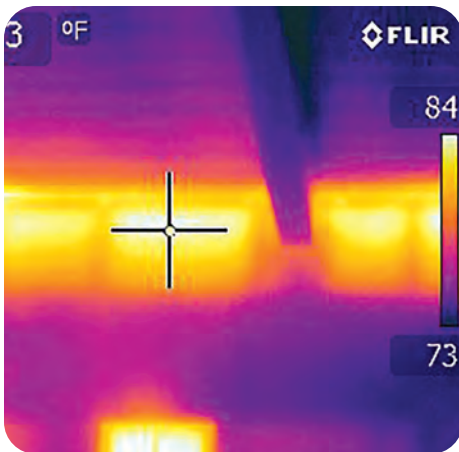
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# 9-1 DENSE-PACK A SIDEWALL VIA EXTERIOR BLOW

Aligns with SWS [4.0202.1](#)



## BEFORE

✗ Walls that are missing insulation or underinsulated are an opportunity for energy savings



## AFTER

✓ When properly insulated, walls will allow minimal heat and air transfer

## TOOLS

- Measuring Tape
- Utility Knife
- Pry-Bar
- Siding Remover
- Hole Saw
- Drill
- Insulation Machine

## MATERIALS

- Plastic Sheeting
- Painters Tape
- Loose Cellulose or Fiberglass Insulation
- Plugs
- Caulk
- Spray Foam
- Mechanical Fasteners

## PPE



## 9-1 DENSE-PACK A SIDEWALL VIA EXTERIOR BLOW



- 1.** Protect work area from debris and dirt



- 2.** Ensure balloon-framed walls are blocked at top and bottom



- 3.** Ensure wall integrity is complete (no holes)



- 4.** Remove siding as needed



- 5.** Drill holes as required based on building frame design and exterior materials



- 6.** Fill cavities completely and to proper density

## 9-1 DENSE-PACK A SIDEWALL VIA EXTERIOR BLOW



**7.** If possible, ensure all cavities are filled before completing job



**8.** Patch holes

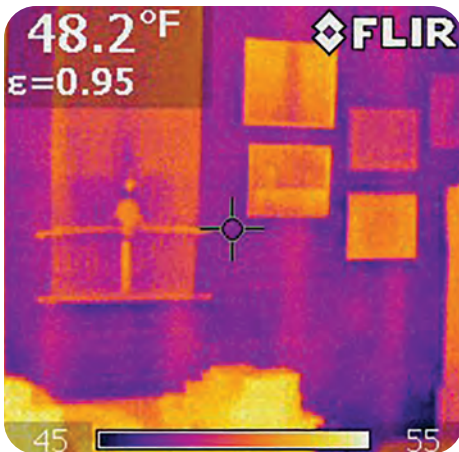


**9.** Replace and/or repair siding

### NOTES

## 9-2 DENSE-PACK A SIDEWALL VIA INTERIOR BLOW

Aligns with SWS [4.0202.1](#)



### BEFORE

✗ Older houses often are lacking in insulation



### AFTER

✓ Inconspicuous capped, patched, or covered holes are the ideal

### TOOLS

- Measuring Tape
- Utility Knife
- Hole Saw
- Drill
- Insulation Machine
- Infrared Camera

### MATERIALS

- Plastic Sheeting
- Loose Cellulose or Fiberglass Insulation
- Gypsum Board
- Joint Compound
- Caulk
- Mechanical Fasteners
- Chair Rail
- Plugs
- Painters Tape

### PPE



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## 9-2 DENSE-PACK A SIDEWALL VIA INTERIOR BLOW



**1.** Protect work area from debris and dust



**2.** Ensure balloon-framed walls are blocked at top and bottom



**3.** Ensure wall integrity is complete (no holes)

### NOTES

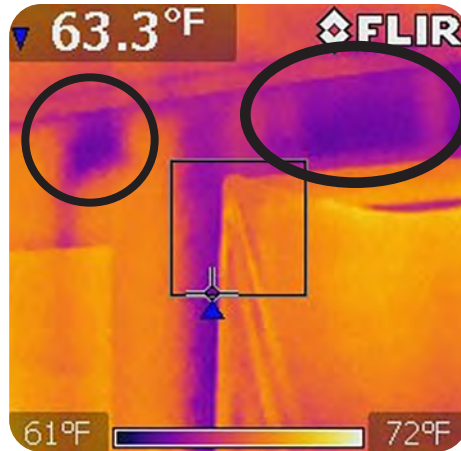


**4.** Drill holes as required based on building design

## 9-2 DENSE-PACK A SIDEWALL VIA INTERIOR BLOW



**5.** Fill cavities completely and to proper density



**6.** If possible, ensure all cavities are filled before completing job (note: dark areas were missed)



**7.** Patch holes. Use chair rail if preferred.

### NOTES

# 10-1 INSULATE MANUFACTURED HOME SIDEWALLS WITH BATTS

Aligns with SWS [4.0202.3](#)



## BEFORE

✗ Manufactured housing sidewalls present a unique challenge when it comes to insulation



## AFTER

✓ Properly installed insulation will have no gaps and compressed as little as possible

## TOOLS

- Drill
- Measuring Tape
- Utility Knife
- Batt Stuffer

## MATERIALS

- Wrapped Fiberglass Batts
- Mechanical Fasteners

## PPE

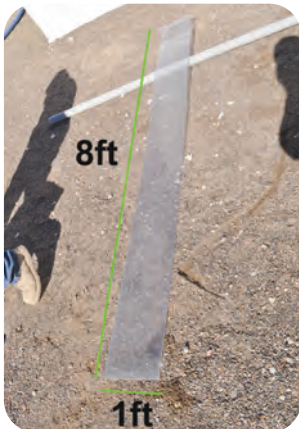


\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 10-1 INSULATE MANUFACTURED HOME SIDEWALLS WITH BATTS

### BEFORE YOU BEGIN



Prepare insulation stuffer,  
if necessary



**1.** Remove siding as needed, starting from bottom and taking note of any obstacles that may compress insulation



**2.** Measure cavity size



**3.** Plastic-wrapped fiberglass batts provide both insulation value and vapor retarder for unsealed cavities



**4.** Cut batt to length for cavity



## 10-1 INSULATE MANUFACTURED HOME SIDEWALLS WITH BATTS



**5.** Fold batt over end of insulation stuffer



**6.** Insert batt into cavity, sliding under top belt rail to top of cavity, and ease stuffer back out to allow batt to fill in space



**7.** Gently tug batt into place and tuck remaining batt under lower belt rail and fit down to bottom of cavity with minimal compression



**8.** Reinstall siding



**9.** Reattach mechanical fasteners

### NOTES

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## 10-2 INSULATE MANUFACTURED HOME SIDEWALLS WITH BLOWN INSULATION

Aligns with SWS [4.0202.4](#), [4.0202.5](#)



### BEFORE

✗ Older manufactured housing is often lacking insulation since it did not have to be built to a particular jurisdiction's codes



### AFTER

✓ When properly insulated, siding will not bulge or be dented from installation

### TOOLS

- Drill
- Insulation Machine

### MATERIALS

- Loose Fiberglass Insulation
- Mechanical Fasteners

### PPE



\* situation dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 10-2 INSULATE MANUFACTURED HOME SIDEWALLS WITH BLOWN INSULATION



**1.** Ensure the integrity of the wall to be insulated, both from exterior and interior



**2.** Remove siding as needed, from the bottom



**3.** Fill cavity with blown insulation, ensuring to get past belt rails and electrical



**4.** Reinstall siding



**5.** Be prepared to adapt insulation strategy dependent upon exterior materials

### NOTES

# 11-1 INSTALL WEATHERSTRIPPING ON AN EXTERIOR DOOR

Aligns with SWS [3.0202.1](#)



## BEFORE

**X** Daylight visible around an exterior door indicates air infiltration



## AFTER

### FINAL CHECKLIST

- ✓ Door closes and opens easily
- ✓ Weatherstrip makes a good seal with the door
- ✓ Weatherstrip does not get flattened in a way that will lead to damage when used

### PPE



### TOOLS

- Tape Measure
- Snips
- Drill with Appropriate Bits

### MATERIALS

- Weatherstripping

## 11-1 INSTALL WEATHERSTRIPPING ON AN EXTERIOR DOOR



1. Measure doorway for weatherstripping



2. Measure door top or bottom as well for weatherstripping and potential door bottom or sweep



3. Notch upper ends of side weatherstripping to allow for top piece



4. Fit weatherstripping snugly into rabbet, if one exists, and against other pieces



5. Fasten weatherstripping securely when no rabbet exists

### NOTES

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# 11-2 INSTALL A DOOR SWEEP OR DOOR BOTTOM ON AN EXTERIOR DOOR

Aligns with SWS [3.0202.1](#)



## BEFORE

**X** Air and water can come in under doors when there is no door bottom or sweep



## AFTER

### FINAL CHECKLIST

- ✓ Ensure a good seal to prevent air infiltration
- ✓ Ensure unimpeded door operation

## MATERIALS

- Mechanical Fasteners
- Caulk

## PPE



## TOOLS

- Measuring Tape
- Metal Snips
- Saw
- Drill
- Caulk Gun

## NOTES

Door bottoms commonly are installed on new doors, those that have wooden thresholds, or to replace older existing door bottoms.

For houses with a rubber threshold, door sweeps are more common.

## 11-2 INSTALL A DOOR SWEEP OR DOOR BOTTOM ON AN EXTERIOR DOOR

### STEPS 1-3: FOR DOOR SWEEP AND DOOR BOTTOM



**1.** Measure width of door and ensure that door sweep is appropriate length



**2.** Adjust threshold to ensure that it is seated tightly



**3.** Apply caulk to threshold at floor on interior, and exterior if possible, to minimize water intrusion

### STEPS 4-6: FOR DOOR SWEEP



**4.** Install door sweep on interior face of door, centering on door face



**5.** Attach door sweep using mechanical fasteners



**6.** Evenly place mechanical fasteners along entire length of door sweep

## 11-2 INSTALL A DOOR SWEEP OR DOOR BOTTOM ON AN EXTERIOR DOOR

### STEPS 4-8: FOR DOOR BOTTOM



**4.** With threshold adjusted, measure door opening height



**5.** Remove door from opening if height of door needs to be shortened to make room for door bottom



**6.** Trim door, if possible, to ensure good fit of door bottom



**7.** Trim sweep to match width of door



**8.** Ensure that door bottom sits tight against the door and reinstall door

### NOTES



## 12-1 AIR SEAL SILL PLATE AND RIM JOIST

Aligns with [SWS 3.0104.1](#)



### BEFORE

✗ Air movement around sill plates and near rim joists needs to be addressed before insulating

### AFTER

✓ Once air sealed, the cavity is ready for insulation

### TOOLS

- Spray Foam Applicator
- Spray Foam Gun
- Caulk Gun

### NOTES

### MATERIALS

- 2-Part Spray Foam
- 1-Part Spray Foam
- Backer Rod
- Machine Mesh
- Steel Wool
- Caulk

### PPE



## 12-1 AIR SEAL SILL PLATE AND RIM JOIST



**1.** For exterior holes larger than 1/4 inch, steel wool or other pest blocking material before sealing



**2.** Cut backing material to fill space



**3.** Seal over to hold backing material in place and air seal



**4.** Seal penetrations on subfloor as well, looking out not only for current electrical and plumbing, but also vacated holes



**5.** Push sealant into seams where framing members meet



**6.** Create a continuous seal on all seams

## 12-2 INSULATE RIM JOIST

Aligns with SWS [4.0401.1](#), [4.0401.2](#), [4.0401.3](#)



### BEFORE

- ✗ Basement and crawlspace rim joists must be addressed when part of the thermal boundary



### AFTER

- ✓ Foam products require a thermal barrier or coating, such as 1/2-inch gypsum board, to separate them from permanently habitable spaces

### TOOLS

- Measuring Tape
- Utility Knife
- Spray Foam Applicator
- Spray Foam Gun
- Drill
- Caulk Gun

### MATERIALS

- Polyisocyanurate Foam Board
- Plastic-Wrapped Fiberglass Batts
- Extruded Polystyrene (XPS)
- 2-Part Spray Foam
- 1-Part Spray Foam
- Gypsum Board
- Mechanical Fasteners
- Caulk

### PPE



\* if using two-part

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 12-2 INSULATE RIM JOIST



**1.** Measure each individual cavity to be insulated and take note of obstacles for insulation



**2.** Cut insulation, either rigid foam board or wrapped batts, for each individual cavity



**3.** Ensure space is filled with no gaps or misalignment, and insulation tight to rim joist

### NOTES

*As long as foam is not over 3.25 inches thick and space is not permanently habitable, insulation does not need to be covered by thermal barrier.*

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**4.** Ensure insulation is secured in place and will not move over time

## 12-2 INSULATE RIM JOIST



**5.** If foam insulation is over 3.25 inches thick or space is permanently habitable, insulation needs to be covered by a thermal barrier, such as gypsum board



**6.** When using wrapped or faced batts, ensure facing is to the conditioned side of the cavity and that batt is uncompressed



**7.** Seal edges of the wrap or facing to surrounding surface to ensure a continuous barrier



**8.** 2-part sprayfoam can also be used as rim joist insulation

### NOTES

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## 12-3 INSULATE BASEMENT WALLS IN CONDITIONED SPACE

Aligns with SWS [4.0402.4](#), [4.0402.5](#)



### BEFORE

✗ An uninsulated wall in a “conditioned” space allows the loss of conditioned air



### AFTER

✓ A sealed continuous air barrier finishes off an insulated basement wall, providing air sealing and thermal comfort

### TOOLS

- Caulk Gun
- Spray Foam Gun
- Metal Snips
- Measuring Tape
- Utility Knife
- Drill
- Staple Gun
- Taping Knife
- Mudding Trowel

### MATERIALS

- |              |                                |                        |
|--------------|--------------------------------|------------------------|
| • Backer Rod | • Fiberglass Kraft-Faced Batts | • Luan                 |
| • Metal Lath | • Extruded Polystyrene (XPS)   | • Mechanical Fasteners |
| • Spray Foam | • Staples                      | • Joint Compound       |
| • Caulk      | • Gypsum Board                 | • Joint Tape           |

### PPE



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Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 12-3 INSULATE BASEMENT WALLS IN CONDITIONED SPACE



**1.** Check wall for penetrations and seal as needed



**2.** Check wall for water intrusion that needs to be mitigated first. All bulk sources of moisture should be directed away from the foundation walls



**3.** If insulation has vapor retarder on only one side, install it facing the conditioned space



**4.** Install insulation to prescribed R-value in full contact with the entire perimeter of foundation wall from ceiling to floor



**5.** Install a sealed air barrier on the conditioned side of the insulation. When using foam, gypsum board must be at least 1/2 inch to meet building codes for a thermal barrier

### NOTES

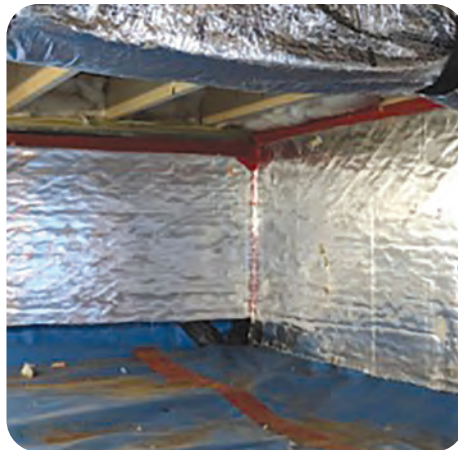
## 12-4 INSULATE CONDITIONED CRAWLSPACE WALL

Aligns with SWS [4.0402.2](#), [4.0402.3](#)



### BEFORE

**X** Unvented crawlspaces are sometimes considered to be part of the conditioned space, so the walls need insulation



### AFTER

#### FINAL CHECKLIST

- ✓ Insulation is or has class II vapor retarder
- ✓ Vapor retarder faces conditioned space
- ✓ Insulation laps underneath ground vapor retarder at foundation wall

### TOOLS

- Measuring Tape
- Utility Knife
- Drill
- Spray Foam Gun
- Half- or Full-Face Respirator

### MATERIALS

- Polyisocyanurate Foam Board
- Nylon Fasteners
- 2-Part Spray Foam

### PPE



\* if using two-part

Tools and materials listed are only recommendations and may not include everything needed to complete the job.





# 13-1 AIR SEAL SMALL PENETRATIONS IN A SUBFLOOR

Aligns with SWS [3.0101.1](#), [3.0104.1](#)



Many types of caulks and sealants will easily span and seal a 1/4-inch gap



One-part spray foams can also span up to 3 inches to create an air seal

## TOOLS

- Caulk Gun
- Spray Foam Gun
- Utility Knife

## MATERIALS

- Caulk Sealant
- One-Part Spray Foam
- Backer Rod

## PPE



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## 13-1 AIR SEAL SMALL PENETRATIONS IN A SUBFLOOR



**1.** For small penetrations, caulk or sealant is often enough to seal the gap



**2.** Use a backer rod or other infill material when sealing a gap larger than 1/4 inch with caulk



**3.** Seal over the backer rod to establish the air seal



**4.** Spray foam can also be used in areas with slightly larger penetrations

### NOTES

## 13-2 AIR SEAL LARGE PENETRATIONS IN A SUBFLOOR

Aligns with SWS 3.0101.1, 3.0104.1



### BEFORE

✗ Larger penetrations in the subfloor, especially plumbing chases, need to be air sealed



### AFTER

✓ Depending on the size of the gap, one-part spray foam or a combination of infill material and foam or caulk can be used

### TOOLS

- Measuring Tape
- Utility Knife
- Drill
- Spray Foam Gun
- Caulk Gun

### MATERIALS

- One-Part Spray Foam
- Two-Part Spray Foam
- Caulk
- Extruded Polystyrene (XPS)
- Mechanical Fasteners

### PPE



## 13-2 AIR SEAL LARGE PENETRATIONS IN A SUBFLOOR



1. One-part spray foam expands to fill large holes, but needs support for holes over 5 inches



2. For larger holes, rigid infill material is needed



3. Cut rigid infill with attention to locations of pipes and electrical



4. Secure rigid infill in place and seal smaller gaps around infill with appropriate materials



5. Use appropriate materials for high-temperature locations, such as around flues and chimneys

### NOTES

## 13-3 AIR SEAL BALLOON FRAMING AT SUBFLOOR

Aligns with SWS 3.0101.1, 3.0102.4



### BEFORE

✗ Balloon-framed walls have an open cavity that runs from the basement to the attic, allowing for large amounts of air flow via stack effect



### AFTER

✓ Securely sealing off these cavities prevents air movement, as well as providing a barrier to hold in insulation and providing fire blocking

### TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Spray Foam Gun
- Caulk Gun
- Chip Brush

### MATERIALS

- Extruded Polystyrene (XPS)
- Expanded Polystyrene (EPS)
- Gypsum Board
- Lumber
- Mechanical Fasteners
- 1-Part Spray Foam
- 2-Part Spray Foam
- Caulk
- Mastic

### PPE



## 13-3 AIR SEAL BALLOON FRAMING AT SUBFLOOR



**1.** Measure opening



**2.** Cut blocking material to fit



**3.** Seal all edges with caulk, foam or mastic

### NOTES

Spray foam will not be used in spaces that will be exposed to habitable living space.

# 14-1 INSULATE A SUBFLOOR WITH BATTS ABOVE UNCONDITIONED SPACE

Aligns with SWS [4.0301.1](#), [4.0301.6](#), [4.0302.1](#)



## BEFORE

✗ Uninsulated, unconditioned spaces drive down the energy efficiency of HVAC systems



## AFTER

### FINAL CHECKLIST

- ✓ Vapor retarder faces warm side of floor
- ✓ Consistent cover across subfloor

## TOOLS

- Measuring Tape
- Utility Knife
- Drill

## MATERIALS

- Kraft-Faced Fiberglass Batts
- Strapping
- Netting
- Rigid Barrier Such as Extruded Polystyrene (XPS)
- Mechanical Fasteners

## PPE





## 14-1 INSULATE A SUBFLOOR WITH BATTS ABOVE UNCONDITIONED SPACE



**1.** Ensure air sealing is complete



**2.** Insulation R-value matches work order



**3.** Batt vapor retarder faces warm side of floor



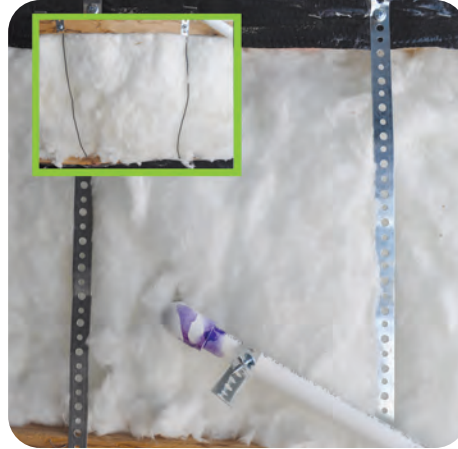
**4.** Batts installed with no gaps

### NOTES

## 14-1 INSULATE A SUBFLOOR WITH BATTS ABOVE UNCONDITIONED SPACE



**5.** Batts are in good contact with subfloor



**6.** Batts held in place with physical fasteners, with minimal compression



**7.** In areas where exposure to outside elements or vermin may be a concern, such as cantilevered or exposed floors, a rigid barrier is an extra layer of protection

### NOTES

# 14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE

Aligns with SWS [4.0301.2](#), [4.0301.3](#), [4.0301.4](#), [4.0302.2](#), [4.0302.3](#)

## BEFORE YOU BEGIN



Uninsulated, unconditioned spaces drive down the energy efficiency of HVAC systems

### Description /Comment

Floor Insulation - Loose-fill + Rigid Barrier - R-19

Floor Insulation - Loose-fill + Rigid Barrier - R-19

Floor Insulation - Loose-fill + Rigid Barrier - R-19

- ✓ Review work order to verify if dense-pack or loose fill is required. Netting a subfloor will mean loose fill, but a rigid barrier can mean either.

## TOOLS

- Measuring Tape
- Utility Knife
- Scissors
- Caulk Gun
- Insulation Machine
- Pressure Gauge
- Hole Saw

## MATERIALS

- Netting
- Rigid Barrier  
Such as Extruded Polystyrene (XPS)
- Staples
- Mechanical Fasteners
- Caulk
- Cellulose or Fiberglass Loose Insulation

## PPE



## 14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE



**1.** Verify all air sealing and prep work is complete



**2.** Attach rigid barrier to cover entire cavity



**3.** Seal seams between sheets of rigid material to prevent air movement and insulation leakage



**4.** Cut an access hole into each cavity of the floor, large enough for fill tube



**5.** Use appropriate fill tube to correspond with work order requirements



**6.** Fill cavity completely to density required by work order

# 14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE



**7.** Plug access hole either with original material cut out or appropriate replacement



**8.** Seal around plug to keep it secure and air tight



**9.** For work orders that require netting, secure a smooth layer of netting across the bottom of floor joists



**10.** Keep staples close together

## NOTES

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## 14-2 INSULATE A SUBFLOOR WITH BLOWN INSULATION ABOVE UNCONDITIONED SPACE



**11.** Cover the entire cavity to ensure continuous insulation coverage and prevent insulation from blowing out the ends



**12.** Cut access hole for fill tube



**13.** Loose fill netting to required density



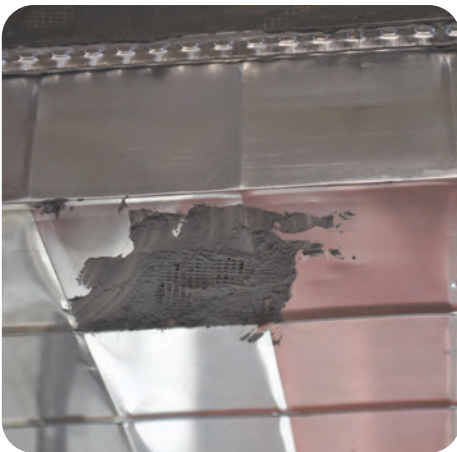
**14.** Ensure insulation coverage is even and continuous throughout floor cavities

### NOTES

# 15-1 INSULATE A MANUFACTURED HOME BELLY

Aligns with SWS [4.0302.9](#), [4.0302.1](#), ([3.0102.5](#), [3.0102.6](#), [3.0102.7](#))

## BEFORE YOU BEGIN



### CHECKLIST

- ✓ Air and duct sealing complete
- ✓ Electrical/plumbing issues fixed
- ✓ Belly board repaired/replaced

## TOOLS

- Measuring Tape
- Utility Knife
- Drill
- Insulation Machine
- Pressure Gauge
- Saw

## MATERIALS

- Belly Wrap
- Belly Board
- Caulk
- Mechanical Fasteners
- Mastic
- Spray Foam
- Extruded Polystyrene (XPS)

## PPE



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## 15-1 INSULATE A MANUFACTURED HOME BELLY



**1.** Remove old insulation and make repairs as needed



**2.** Attach new belly wrap



**3.** Seal seams of belly wrap

### NOTES



**4.** Cut access holes to ensure entire cavity will receive continuous and consistent insulation



## 15-1 INSULATE A MANUFACTURED HOME BELLY



**5.** Fill entire belly cavity to prescribed R-value



**6.** Apply waterproof, permanent adhesive to patch for belly wrap, with patch sized at least 3 inches larger than hole in barrier



**7.** Stitch staple patch to ensure permanent adhesion

### NOTES

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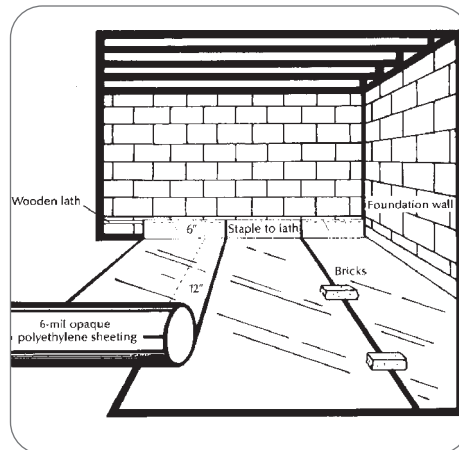
# 16-1 INSTALL A CRAWLSPACE VAPOR RETARDER

Aligns with SWS [2.0202.1](#), [2.0202.2](#), [2.0202.3](#), ([3.0104.1](#))



## BEFORE

- ✗ Moisture and resultant mold issues in crawlspaces can cause extensive damage to floor assemblies and foundations



## AFTER

- ✓ A well-installed vapor retarder helps to minimize ground moisture vapor and soil gas, such as radon

## TOOLS

- Utility Knife
- Measuring Tape
- Caulk Gun

## MATERIALS

- 6 Mil Plastic Sheeting
- Durable Adhesive Tape
- Furring Strips
- Mechanical Fasteners
- Ballast
- Sealant

## PPE



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## 16-1 INSTALL A CRAWLSPACE VAPOR RETARDER



**1.** Clear out storage and debris



**2.** Select appropriate materials



**3.** Spread out plastic as flat as possible

### NOTES



**4.** Extend plastic a minimum of 6 inches up walls, piers and columns

## 16-1 INSTALL A CRAWLSPACE VAPOR RETARDER



**5.** Use a minimum 12" reverse shingle overlap and tape seams



**6.** Plastic needs to be fastened in durable way: e.g. tape, sealant, screws



**7.** Use ballast to hold down vapor retarder

### NOTES

## 16-2 REPAIR AN EXISTING CRAWLSPACE VAPOR RETARDER

Aligns with SWS [2.0202.1](#), [2.0202.2](#), [2.0202.3](#), (3.0104.1)



### BEFORE

✗ Improperly installed and damaged vapor retarders do not prevent moisture and resultant mold issues in crawlspace



### AFTER

✓ A well-installed vapor retarder helps to minimize ground moisture vapor and soil gas, such as radon

### TOOLS

- Utility Knife
- Measuring Tape
- Caulk Gun

### MATERIALS

- 6-Mil Plastic Sheeting
- Durable Adhesive Tape
- Furring Strips
- Mechanical Fasteners
- Ballast
- Sealant

### PPE



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## 16-2 REPAIR AN EXISTING CRAWLSPACE VAPOR RETARDER



**1.** When repairing along the ground, ensure seams overlap uphill in a reverse shingle pattern



**2.** Overlap seams by at least 12 inches



**3.** Spread out plastic as flat as possible



**4.** Plastic needs to be fastened in durable way: e.g. tape, sealant



**5.** Ensure plastic extends a minimum of 6 inches up walls, piers and columns and is securely attached

### NOTES

# 17-1 VENT A CLOTHES DRYER

Aligns with SWS [6.0202.1](#), ([6.0101.1](#), [6.0101.2](#))



## BEFORE

- ✗ Dryer vents with long bumpy runs create a fire hazard



## AFTER

- ✓ When properly vented, dryers run more efficiently, are safer, and last longer

## TOOLS

- Metal Snips or Grinder
- Flathead Screwdriver
- Utility Knife

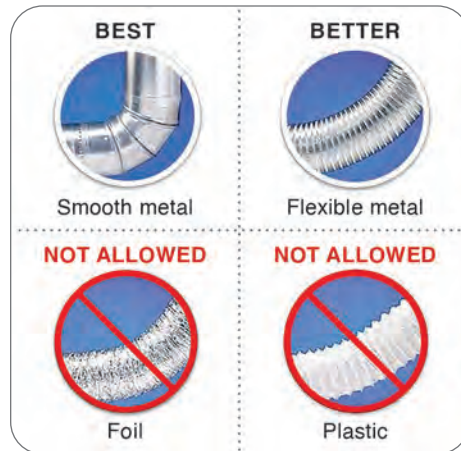
## MATERIALS

- 28-Gauge Rigid or Semi-Rigid Metal Ducting
- Worm-Drive Clamps
- Backdraft Damper
- Duct Insulation
- Foil Tape

## PPE



## 17-1 VENT A CLOTHES DRYER



**1.** Keep duct run as short as possible to prevent backup of lint

**2.** Duct material is metal rigid or semi-rigid

**3.** Correct fasteners are used (no screws penetrating into duct)

### NOTES



**4.** Duct terminates to outside, at a downward slope when possible



## 17-1 VENT A CLOTHES DRYER



**5.** Termination has backdraft damper and no cage



**6.** Duct in uninsulated space is insulated



**7.** If duct run must exceed 35 feet, install booster fan

### NOTES

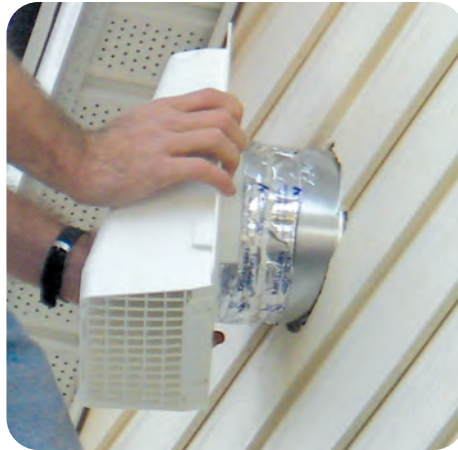
# 18-1 INSTALL EXHAUST FAN FLEX DUCT (BATH FAN ONLY)

Aligns with SWS [6.0101.1](#), [6.0101.2](#), [6.0201.1](#)



## BEFORE

✗ Exhausting moisture from bath fans into the attic or crawlspace can cause mold and rot in building materials



## AFTER

✓ Bath fans must exhaust to the exterior of the home

## TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner
- Drill

## MATERIALS

- Flex Ducting with R-8 Insulation (unless ducting will be buried in insulation)
- Zip Ties
- Support Strapping
- Mechanical Fasteners

## PPE



\* if going in attic

## 18-1 INSTALL EXHAUST FAN FLEX DUCT (BATH FAN ONLY)



**1.** Ensure proper connection of duct to bath fan



**2.** Ensure flex ducting runs smoothly with no kinks or u-turns



**3.** Create the shortest run possible to an exterior termination and provide adequate support as needed without compressing the duct

### NOTES

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## 18-2 INSTALL A HARD-DUCTED EXHAUST VENT

Aligns with SWS [6.0101.1](#), [6.0101.2](#), [6.0201.1](#), [6.0201.2](#)



### BEFORE

- ✗ Kitchens and bathrooms must be ventilated to control moisture, vapor, and combustion gases

### TOOLS

- Measuring Tape
- Hole Saw
- Drill
- Caulk Gun

### AFTER

#### KITCHEN CHECKLIST

- ✓ Located within 5 feet of primary cooking surface
- ✓ At least 100 cfm but not more than 3 sones
- ✓ Efficacy of 2.8 cfm/watt or more

#### BATHROOM CHECKLIST

- ✓ Located in center of room
- ✓ At least 50 cfm but not more than 2 sones
- ✓ Efficacy of 4 cfm/watt or more

### MATERIALS

- Mastic
- Brush
- Foil Tape
- Duct Insulation
- 28-Gauge Ducting
- Vent Termination
- Caulk

### PPE



\* if going in attic \*\*weather dependent if going in attic

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 18-2 INSTALL A HARD-DUCTED EXHAUST VENT



**1.** Fasten rigid duct using three equally spaced screws



**2.** Keep duct run as short as possible with few turns, and run to exterior – either via roof or sidewall



**3.** Seal all joints with mesh and mastic or foil tape

**NOTES**

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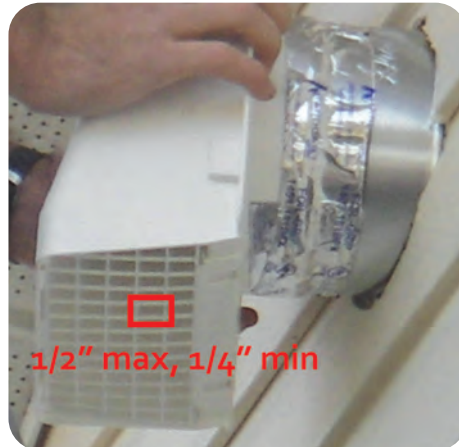


**4.** Completely seal joints

## 18-2 INSTALL A HARD-DUCTED EXHAUST VENT



**5.** Locate exterior vent based on duct run and size hole less than 1/2 inch larger than duct



**6.** Chose appropriate exterior termination to match size of duct while minimizing water intrusion and pest infestation. Seal around exterior termination as needed



**7.** Ducting that runs through unconditioned space will be insulated to R-8

### NOTES

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## 19-1 SEAL DUCTS WITH MASTIC

Aligns with SWS [5.0106.1](#), [6.0101.2](#), [6.0101.3](#), ([5.0105.1](#), [5.0105.2](#), [5.0105.3](#))



### CHECKLIST

- ✓ Ensure ducts are properly connected
- ✓ Ensure ducts are properly supported

### TOOLS

- Drill
- Zip Tie Tensioner
- Caulk Gun

### MATERIALS

- |                            |   |
|----------------------------|---|
| • Mastic                   | • Duct or Electrical Tape (for temporary use) |
| • Fiberglass Mesh Tape     | • Flexible Caulking                           |
| • Chip Brush               | • Butyl Tape                                  |
| • Mechanical Fasteners     |   |
| • 26-Gauge Metal Sheetting |   |

### NOTES

Mastic alone can be used for gaps <1/8-inch, when gap is located more than 10 inches from air handler and static pressure is less than 1 iwc.

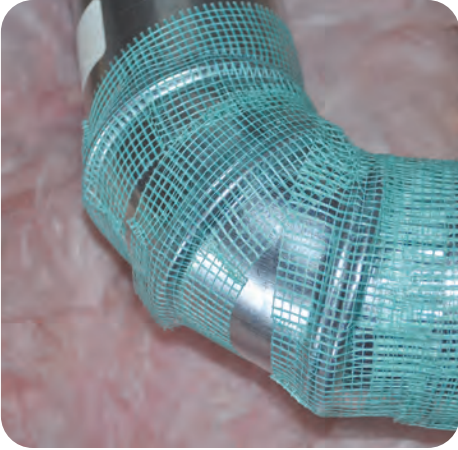
### PPE



\* location dependent \*\*weather dependent

## 19-1 SEAL DUCTS WITH MASTIC

**METHOD A - FOR SMALL GAPS (LESS THAN 1/4 INCH)  
INCLUDING ALL JOINTS, SEAMS, AND CRACKS IN DUCT SYSTEM**



**A-1.** Apply fiberglass mesh tape over all gaps, seams, joints, etc.



**A-2.** Apply mastic over all mesh tape and all gaps, seams, joints, etc.

### NOTES

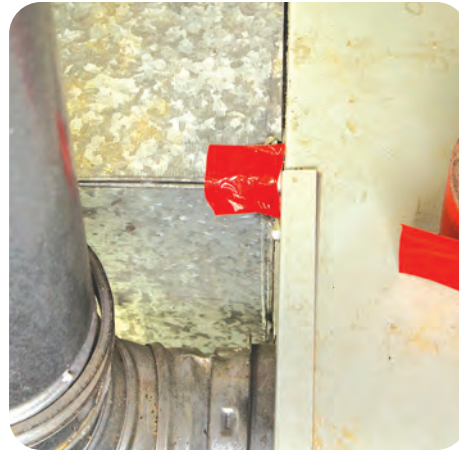


## 19-1 SEAL DUCTS WITH MASTIC

### METHOD B - FOR MEDIUM GAPS (1/4-3/4 INCH) SUCH AS MINOR HOLES AND PENETRATIONS IN DUCT SYSTEM



**B-1.** Small holes and penetrations require one additional step



**B-2.** Apply temporary tape as a backer to hold mastic



**B-3.** Apply mastic over the tape



**B-4.** Push fiberglass mesh into the mastic



**B-5.** Apply additional mastic over mesh and tape, extending at least 1 inch past edges of tape in all directions

#### NOTES

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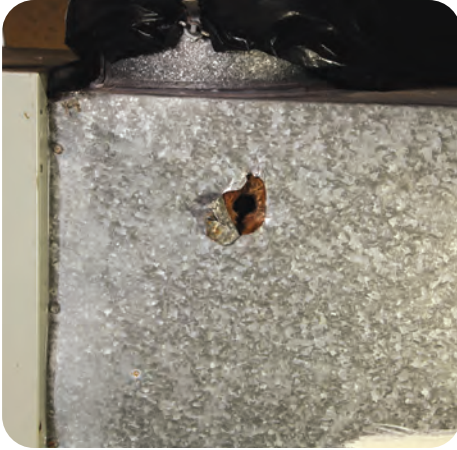
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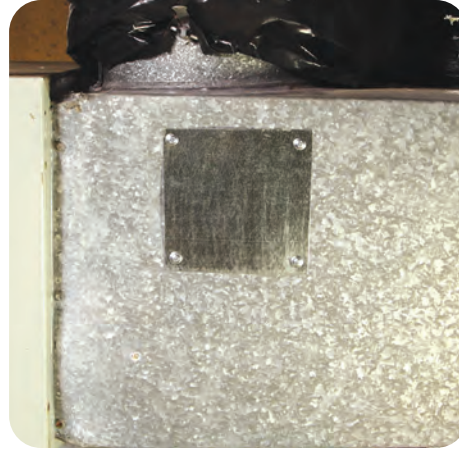
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## 19-1 SEAL DUCTS WITH MASTIC

### METHOD C - FOR LARGER GAPS OR HOLES (OVER 3/4 INCH)



**C-1.** Larger holes require a different process



**C-2.** Cut patch that will extend over entire gap or hole and affix with mechanical fasteners



**C-3.** Apply mastic over edges and fasteners of patch and push fiberglass mesh into it



**C-4.** Apply additional mastic over mesh, extending at least 1 inch past tape and seam in all directions

#### NOTES



## 19-1 SEAL DUCTS WITH MASTIC

### METHOD E - AT THE AIR HANDLER



**E-1.** Ensure that filter slot cover is removable so that occupant can change filter as needed, but does not allow for bypass air around air filter



**E-2.** Seal unnecessary holes in air handler cabinet with butyl tape

#### NOTES

## 20-1 INSULATE HARD PIPE DUCTS

Aligns with SWS [5.0107.1](#), [5.0105.2](#), ([6.0202.1](#))



### BEFORE YOU BEGIN

#### VERIFY DUCTS ARE:

- ✓ Connected properly
- ✓ Supported properly
- ✓ Air-sealed properly

### AFTER

Well-supported and uniformly-insulated ducts perform at higher efficiency

### TOOLS

- Measuring Tape
- Utility Knife

### MATERIALS

- Duct Insulation (min R-8) with Exterior Vapor Retarder
- UL-181 Tape
- Twine
- Zip Ties

### PPE



\* location dependent \*\*weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 20-1 INSULATE HARD PIPE DUCTS



1. Layer insulation around duct, fitting between duct and construction members as necessary and able



2. Tape joints to secure insulation in place



3. Insulation will not be compressed



4. Tape around circumference of duct at regular intervals



5. Twine or zip ties can also be used to offer additional support for insulation – but need not to cause compression on the insulation

### NOTES

## 20-2 INSULATE FLEX DUCTS

Aligns with SWS [5.0107.1](#), [5.0105.2](#)



### TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner

### BEFORE YOU BEGIN

#### VERIFY DUCTS ARE:

- ✓ Connected properly
- ✓ Supported properly
- ✓ Air-sealed properly

### AFTER

Ducts in unconditioned spaces require a minimum R-8 insulation. If exposed to the exterior, R-12.

### MATERIALS

- Duct Insulation (min R-8) with Exterior Vapor Retarder
- UL-181 Tape
- Twine
- Zip Ties

### PPE



\* location dependent \*\*weather dependent

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

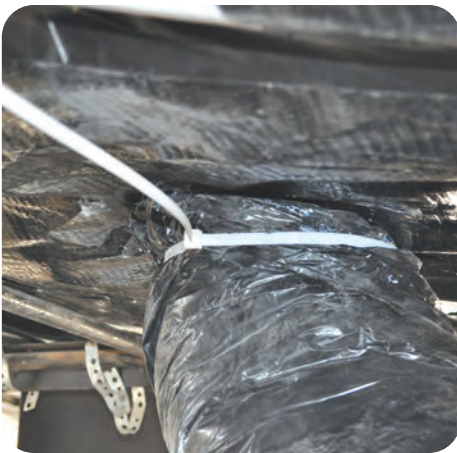
## 20-2 INSULATE FLEX DUCTS



**1.** Secure duct liner to hard connections with zip tie and tensioner tool



**2.** Pull insulation over hard connections as needed



**3.** Secure vapor retarder layer at boots



**4.** Seal new joints

### NOTES



## 20-3 INSULATE SUPPLY BOOTS

Aligns with SWS [5.0107.1](#), [5.0107.2](#)



**X** Exposed duct boots are a prime location for energy loss

### BEFORE YOU BEGIN

Ensure ducts are:

- ✓ Properly connected
- ✓ Properly supported
- ✓ Properly air-sealed

### TOOLS

- Measuring Tape
- Utility Knife
- Zip Tie Tensioner

### MATERIALS

- R-8 Minimum Flex Duct insulation
- Duct Insulation with Vapor Retarder
- Water Heater Blanket with Vapor Retarder
- Zip Ties
- Twine
- Spray Adhesive
- Mastic
- UL 181 Fiberglass Mesh Tape

### PPE



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## 20-3 INSULATE SUPPLY BOOTS



**1.** Insulate all exposed metal of the boot



**2.** Ensure a complete vapor barrier by sealing all seams with mastic

### NOTES

• R-8 minimum for ducts in unconditioned spaces.

• R-12 minimum for ducts exposed to outside elements.

## 20-4 INSULATE PLENUM

Aligns with SWS [5.0107.1](#)



### BEFORE

- ✘ Return and supply plenums left uninsulated with contact to unconditioned spaces allow for energy loss



### AFTER

#### FINAL CHECKLIST

- ✓ Ducts are connected properly
- ✓ Ducts are supported properly
- ✓ Ducts are air-sealed properly

### TOOLS

- Measuring Tape
- Utility Knife

### MATERIALS

- R-8 Minimum Duct Insulation
- Spray Adhesive
- Twine
- Mechanical Fasteners
- Extruded Polystyrene
- Gypsum Board
- Mastic
- UL-181 Mesh Tape
- Butyl Tape

### PPE



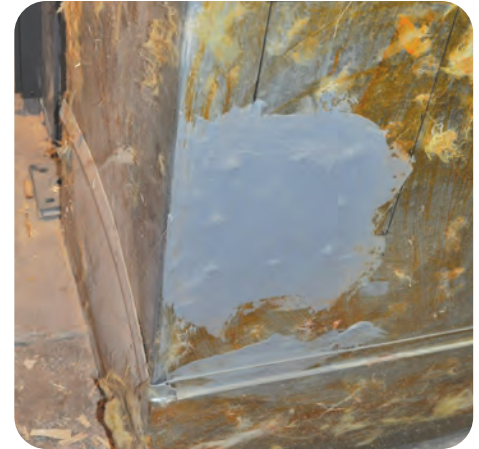
## 20-4 INSULATE PLENUM



1. Cover any unnecessary holes in the air handler cabinet



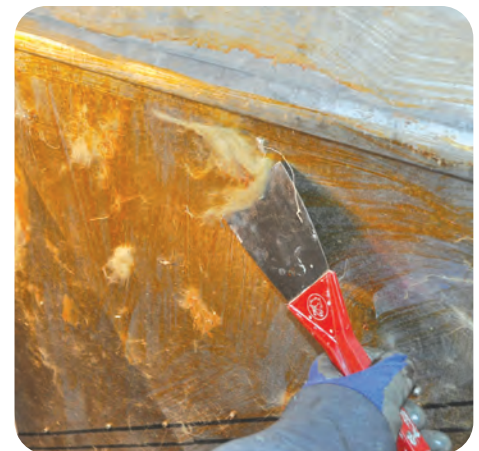
2. Check return cavities inside building envelope to ensure they are sealed off from unconditioned spaces



3. Patch holes in ducts and plenum with appropriate materials (see 19-1 Seal Ducts with Mastic)

### NOTES

Expanded Polystyrene (EPS) is not appropriate for use in high-temperature areas -- particularly inside framed return platforms.



4. Prepare plenum by removing any residue from old insulation

## 20-4 INSULATE PLENUM



**5.** Measure insulation to take maximum advantage of large sheets of duct insulation



**6.** Cut to size for area to be covered. Insulate all exposed metal of the plenum

### NOTES



**7.** To ensure a complete vapor barrier, trim insulation from vapor barrier to create overlap flap for seams, or tape seams with UL-181 tape



**8.** Ensure clean surface for adhesion at overlap seam



**9.** Spray adhesive over area where piece will be installed

## 20-4 INSULATE PLENUM



**10.** Ensure smooth and unrippled adhesion of insulation to metal of plenum



**11.** Spray adhesive along vapor retarder at seam to seal closed



**12.** Ensure overlapping flap securely adhered to the lower layer to maintain complete vapor barrier, or tape seams with UL-181 tape



**13.** Support insulation to prevent movement over time, securing in place without puncturing vapor retarder

### NOTES

# 21-1 WINDOW INSTALLATION

Aligns with SWS 3.0201.9



## BEFORE

**X** Single pane aluminum-frame windows offer little to no thermal break from outdoors



## AFTER

### FINAL CHECKLIST

- ✓ Window opens and closes properly
- ✓ All exterior edges are air-sealed
- ✓ Water will flow away from window

## NOTES

Check file for age of house and complete any required lead testing before work begins.

## PPE



## TOOLS

- Measuring Tape
- Utility Knife
- Drill
- Spray Foam Gun
- Vacuum

## MATERIALS

- Plastic Sheeting
- Shims
- Flashing Tape
- Mechanical Fasteners
- Backer Rod
- Spray Foam

## 21-1 WINDOW INSTALLATION



**1.** Measure window to be replaced



**2.** Remove existing window



**3.** Clean up sash or jam and repair any issues



**4.** Replace flashing as needed



**5.** Dry fit window



**6.** Level the window using shims and secure with mechanical fasteners



## 21-1 WINDOW INSTALLATION



**7.** Ensure window is operational



**8.** Caulk all exterior edges



**9.** Insulate and seal rough opening with backer rod and/or spray foam



**10.** Replace trim

### NOTES

## 21-2 DOOR INSTALLATION

Aligns with SWS 3.0202.2



### BEFORE

**X** In rare cases, doors are too damaged to be retrofitted and must be replaced



### AFTER

#### FINAL CHECKLIST

- ✓ Weatherstrip and door bottom installed
- ✓ Door opens and closes properly
- ✓ All exterior trim is caulked
- ✓ Water will flow away from the door

### NOTES

Check file for age of house and complete any required lead testing before work begins.

### PPE



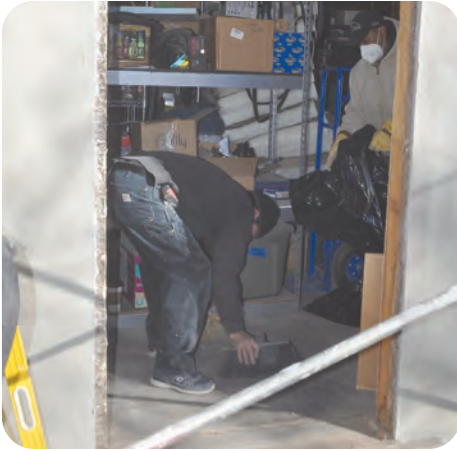
### TOOLS

- Measuring Tape
- Utility Knife
- Saw
- Drill
- Level
- Caulk Gun
- Spray Foam Gun
- Jamb Saw

### MATERIALS

- Lumber
- Shims
- Mechanical Fasteners
- Adhesive
- Spray Foam
- Caulk
- Insulation
- Weatherstrip
- Door Bottom
- Lock set

## 21-2 DOOR INSTALLATION



1. Remove old door and clear away debris



2. Measure opening and ensure that the door on location is the proper size



3. Prepare opening by ensuring that jacks are plumb and threshold is level



4. Frame in and adjust opening as necessary to accommodate new door



5. Attach flashing, if necessary, to protect any new materials from water intrusion



6. Using shims, locate door in frame, adjusting for level and plumb, and attach securely

## 21-2 DOOR INSTALLATION



**7.** Ensure door is fully operational and lock set is aligned



**8.** Insulate gaps between door jamb and frame



**9.** Seal rough opening, to prevent both air and water intrusion



**10.** Replace trim



**11.** Seal along threshold, ensuring water will flow away from door

### NOTES

# 22-1 WINDOW GLASS REPLACEMENT

Aligns with SWS 3.0201.1, 3.0201.4



## BEFORE

✗ Broken, cracked or missing glass breaks the pressure and thermal boundary



## AFTER

✓ Newly installed glass is sealed to prevent air and water infiltration

## NOTES

Check file for age of house and complete any required lead testing before work begins.

## PPE



## TOOLS

- Heavy Work Gloves
- Glass Cutter
- Scraping Tool

## MATERIALS

- Cleaning Solution
- New Window Pane
- Silicone Caulk
- Window Glazing
- Tape

## 22-1 WINDOW GLASS REPLACEMENT



**1.** Remove all broken glass



**2.** Clean all debris, caulk, etc., from sash



**3.** Measure rough opening for pane, size pane 1/8-3/16 inches less than RO

### NOTES



**4.** Run interior bead of caulk

## 22-1 WINDOW GLASS REPLACEMENT



**5.** Install new glass, using tempered where code requires, that meets or exceeds previous glazing



**6.** Hold new pane with tape or stops



**7.** Caulk all edges

### NOTES

## 23-1 INSULATE AN ELECTRIC DOMESTIC WATER HEATER

Aligns with SWS 7.0301.2



### TOOLS

- Utility Knife

### BEFORE YOU BEGIN

Check data plate on water heater to find existing insulation level (if any) and verify additional insulation is not prohibited

### AFTER

- ✓ A properly insulated water heater safely reduces standby losses

### MATERIALS

- Water Heater Insulation Blanket
- Foil Tape
- Tie Strap
- Wire
- Twine

### PPE





## 23-1 INSULATE AN ELECTRIC DOMESTIC WATER HEATER



**1.** Insulate tank with minimum R-10 or better



**2.** Ensure a continuous vapor barrier with no gaps



**3.** Do not obstruct temperature and pressure relief valve (T&P)



**4.** Tape all seams and edges airtight



**5.** Cut flaps at access plates, tape them shut and then label from the exterior



**6.** Secure seams with tie strap, wire or twine and minimal compression

### NOTES

## 23-2 INSULATE A GAS DOMESTIC WATER HEATER

Aligns with SWS 7.0301.2



### BEFORE YOU BEGIN

Check data plate on water heater to find existing insulation level (if any) and verify additional insulation is not prohibited



### AFTER

- ✓ A properly insulated water heater safely reduces standby losses

### TOOLS

- Utility Knife

### MATERIALS

- Water Heater Insulation Blanket
- Foil Tape
- Tie Strap
- Wire
- Twine

### PPE



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## 23-2 INSULATE A GAS DOMESTIC WATER HEATER



1. Insulate tank with minimum R-10 or better



2. Ensure a continuous vapor barrier with no gaps



3. Cut insulation to allow 6-inch space to draft diverter and flue pipe

### NOTES



4. Do not obstruct burner access plate or combustion air intake

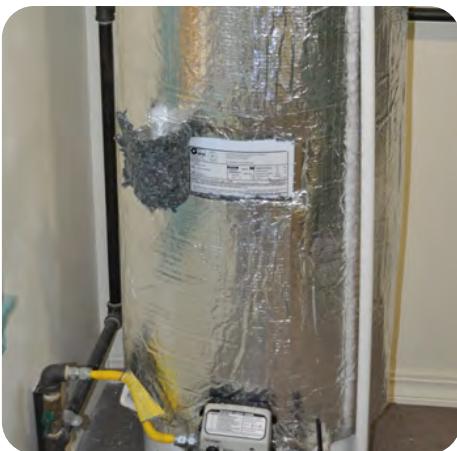
## 23-2 INSULATE A GAS DOMESTIC WATER HEATER



**5.** Do not obstruct temperature and pressure relief valve (T&P)



**6.** Tape all seams and edges airtight



**7.** Cut flaps at access plates, tape them shut and then label from the exterior



**8.** Secure seams with tie strap, wire or twine and minimal compression

### NOTES

# 23-3 INSULATE DOMESTIC HOT WATER (DHW) PIPES

Aligns with SWS 7.0301.1



Insulate pipes to a minimum R-3 at least 6 feet from DHW on both hot and cold lines



Insulation should be continuous with no gaps

## TOOLS

- Utility Knife
- Measuring Tape

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## MATERIALS

- Pipe Insulation
- Tape or Tie Straps

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## PPE

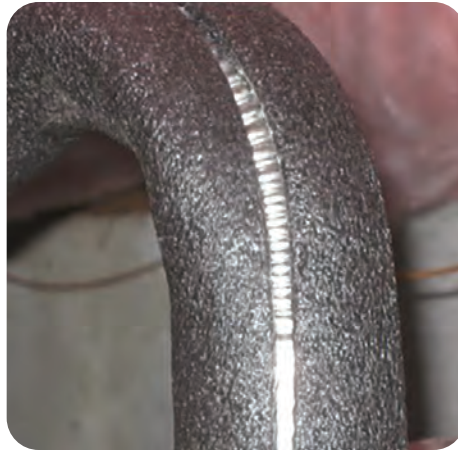


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## 23-3 INSULATE DOMESTIC HOT WATER (DHW) PIPES



Keep insulation back at least 6 inches from draft diverter and single wall pipe



Do not rely on manufactured adhesive seam seal to hold closed



Secure seams with tape



When path is partially obstructed or curved, shape insulation to the location to eliminate gaps

### NOTES

# 24-1 INSTALL A LOW-FLOW SHOWERHEAD

Aligns with SWS 7.0201.1



## BEFORE

✗ Higher flow showerheads waste water and cause water heaters to run more than necessary



## AFTER

✓ Low-flow showerheads must be 2.5 gallon per minute (gpm) or less flow rate, to reduce heating load and encourage lower water use.

## TOOLS

- Adjustable Wrench
- Pipe Wrench
- Channel Locks
- Buffer Material
- Rag
- Toothbrush/Wire brush

## MATERIALS

- Thread Tape
- New Showerhead

## PPE



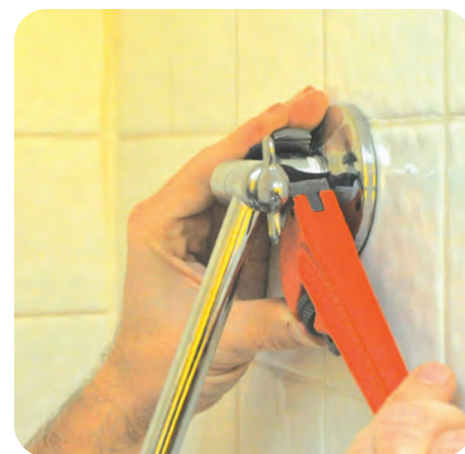
## 24-1 INSTALL A LOW-FLOW SHOWERHEAD



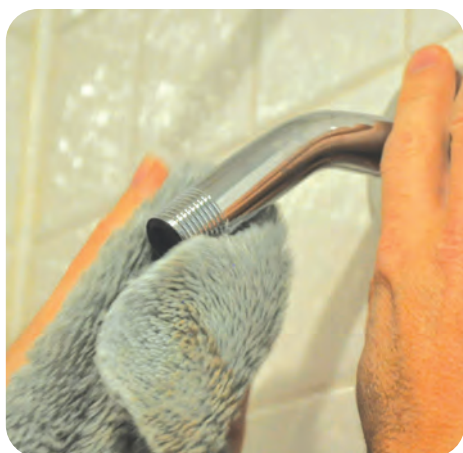
**1.** Carefully remove old showerhead with adjustable wrench, taking care not to loosen shower arm



**2.** If old showerhead does not have flat sides at connection, wrap with buffer material, such as a piece of rubber



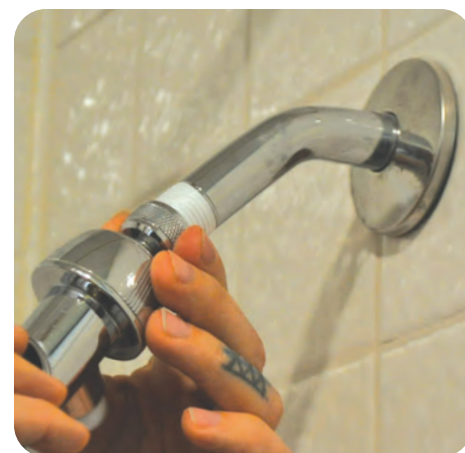
**3.** Then use pipe wrench or channel locks to loosen connection at shower arm



**4.** Clean threads of shower arm well to remove old residue



**5.** Wrap new thread tape around threads



**6.** Install new showerhead according to occupant needs, such as hand-held, shutoff or swivel



## 24-1 INSTALL A LOW-FLOW SHOWERHEAD



**7.** Ensure that connections will not leak while preventing damage by using buffer material



**8.** Use thread tape at all connections



**9.** Verify proper water flow and that there are no leaks

### NOTES

# 24-2 INSTALL A LOW-FLOW FAUCET AERATOR

Aligns with SWS [7.0201.1](#)



## BEFORE

✗ Faucets without aerators produce excess flow and old aerators can impinge flow or cause leakage



## AFTER

✓ Low-flow faucet aerators limit flow to 2.2 gpm or less and reduce heating load by encouraging lower water use

## TOOLS

- Adjustable Wrench/  
Aerator Wrenches
- Soft Rag

## MATERIALS

- Thread Tape
- WaterSense Aerator

## PPE



## 24-2 INSTALL A LOW-FLOW FAUCET AERATOR



**1.** Using adjustable wrench or aerator wrench, gently remove old aerator, taking care not to damage faucet



**2.** Once loose, continue removal by hand



**3.** Clean threads of the faucet with a soft rag to remove any debris



**4.** Verify size and type of aerator will work with faucet



**5.** Wrap thread tape around new aerator if male, or faucet threads if it takes a female aerator



**6.** Carefully install new aerator, ensuring any necessary rubber washers are in place and taking care not to cross-thread

## 24-2 INSTALL A LOW-FLOW FAUCET AERATOR



- 7.** Do not overtighten aerator
- 8.** Run water through new aerator to verify it is not cross-threaded and no water is leaking around sides
- 9.** Remove old aerator from property and permanently dispose of it

### NOTES

For kitchen sinks, 1.0-1.5 gpm save water without affecting performance. For lavatory sinks, as low as 0.5 gpm is adequate.

## 25-1 INSTALL ROOF VENT

Aligns with SWS [6.0101.2](#), [6.0201.1](#), [6.0201.2](#), [4.0188.2](#)



### BEFORE

✗ Kitchens, bathrooms, and attics all have requirements for ventilation to the exterior, as well as dryer and combustion exhaust venting



### AFTER

✓ A properly installed vent preserves the integrity of the roof

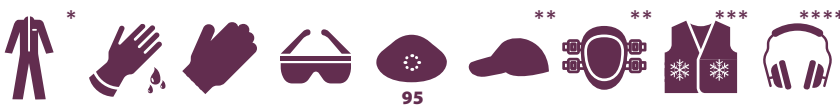
### TOOLS

- Measuring Tape
- Drill
- Hole Saw
- Caulk Gun
- Utility Knife
- Mastic Brush

### MATERIALS

- Vent with Collar
- Caulk
- Mechanical Fasteners
- Joint Tape
- Mastic

### PPE



\* if going in attic \*\*location dependent \*\*\*weather dependent \*\*\*\*if using power tools

Tools and materials listed are only recommendations and may not include everything needed to complete the job.

## 25-1 INSTALL ROOF VENT



1. Determine the appropriate vent dependent on its use – attic ventilation, kitchen hood, bath fan, dryer exhaust (these should ideally be lower), or combustion exhaust
2. Locate ideal hole location from attic side of roof deck and drill center hole



3. Mark out size and location of hole on roof deck, verifying size of termination collar

### NOTES

## 25-1 INSTALL ROOF VENT



**4.** From roof side, cut hole slightly larger than termination collar. If shingle roof, cut just below one layer of shingles in order to preserve overlap



**5.** Run sealant around perimeter of vent and tuck under any surrounding uphill shingles. Seal uphill shingles over vent



**6.** Collar should extend down through roof into attic



**7.** Slide vent ducting to collar, sized to match the duct diameter, and attach with mechanical fasteners



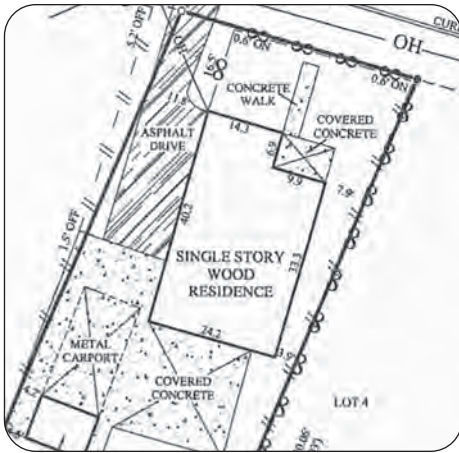
**8.** Seal duct joints with mesh and mastic to complete vent installation. Insulate as required

## 25-2 LOCATE AN EXTERIOR TERMINATION

Aligns with SWS 6.0101.2

### CHECKLIST

- ✓ Locate all exhaust terminations to the outside – not attics and crawlspaces – and:



- ✓ At least 3 feet from the property line



- ✓ At least 3 feet from all operable openings



- ✓ At least 10 feet from a mechanical intake



- ✓ If near soffit, no open soffit venting for at least 6 feet on each side

### NOTES

See these Job Aids for PPE for appropriate termination installations

17-1 Vent a Clothes Dryer

18-1 Install Exhaust Fan Flex Duct (Bath Fan only)

18-2 Install a Hard-Ducted Exhaust Vent

25-1 Install Roof Vent



## A-1 Index of Standard Work Specifications Referenced:

\*\*Note: Inclusion on this list does not imply that every Specification within the cited Detail is addressed in the Field Guide/Appendices. Job Aids in parentheses ( ) presume referenced SWS has been followed.

2020 SWS	Detail Title	Job Aids
<u>2.0101.1</u>	Hardwired (interconnected) Smoke Alarms	<u>A-2</u>
<u>2.0101.2</u>	Battery-Operated Smoke Alarms	<u>A-2</u>
<u>2.0102.1</u>	CO Detection and Warning Equipment	<u>A-2</u>
<u>2.0202.1</u>	Un-Vented Subspaces – Ground Cover	<u>16-1, 16-2</u>
<u>2.0202.2</u>	Vented Subspaces – Ground Cover	<u>16-1, 16-2</u>
<u>2.0202.3</u>	Pier and Skirting Foundations – Ground Cover	<u>16-1, 16-2</u>
<u>2.0401.2</u>	Sump Well/Pit Covers	<u>A-4</u>
<u>3.0101.1</u>	Air Sealing Holes	<u>2-1, 2-2, 2-3, 2-4, 2-5, 2-6, 2-7, 8-1, 8-2, 13-1, 13-2, 13-3, A-4</u>
<u>3.0102.1</u>	Sealing Non-Insulation Contact Recessed Light	<u>3-2</u>
<u>3.0102.2</u>	Sealing High-Temperature Devices	<u>3-1</u>
<u>3.0102.4</u>	Sealing Firewalls	<u>2-4, 13-3</u>
<u>3.0102.5</u>	MH Belly Repair – Soft Bottom Patching	<u>(15-1)</u>
<u>3.0102.6</u>	MH Belly Repair – Soft Bottom Replacement	<u>(15-1)</u>
<u>3.0102.7</u>	MH Belly Repair – Rigid Bottom Patching	<u>(15-1)</u>
<u>3.0102.9</u>	Sealing Dropped Soffits/Bulkheads	<u>2-2</u>
<u>3.0102.11</u>	Sealing Roof/Wall Connections	<u>2-1, 8-1</u>
<u>3.0103.1</u>	Access Doors and Hatches	<u>5-1, 5-2</u>
<u>3.0104.1</u>	Closed Crawlspace Air Sealing	<u>12-1, 13-1, 13-2, (16-1, 16-2)</u>
<u>3.0104.4</u>	Covers for Intentional Slab Penetrations	<u>A-4</u>
<u>3.0201.1</u>	Window Air Sealing	<u>22-1</u>
<u>3.0201.4</u>	Glass Replacement	<u>22-1</u>
<u>3.0201.9</u>	Window Replacement	<u>21-1</u>
<u>3.0202.1</u>	Door Air Sealing	<u>11-1, 11-2</u>
<u>3.0202.2</u>	Door Replacement	<u>21-2</u>
<u>4.0102.1</u>	SPF Roof Insulation – Unvented Roof Deck	<u>A-4</u>
<u>4.0102.2</u>	SPF Roof Insulation – Vented Roof Deck	<u>A-4</u>
<u>4.0103.1</u>	Accessible Attic – Batt Installation	<u>4-1</u>
<u>4.0103.2</u>	Accessible Attic – Loose Fill Installation	<u>4-1, 6-1</u>
<u>4.0103.3</u>	Accessible Attic – Batt Insulation over Existing Insulation	<u>4-1</u>
<u>4.0103.4</u>	Accessible Attic – Loose Fill over Existing Insulation	<u>4-1, 6-1</u>
<u>4.0103.5</u>	Accessible Attic – SPF on Attic Floor	<u>4-1</u>
<u>4.0103.6</u>	Accessible Attic – Dense Pack Insulation	<u>4-1, 6-1, 7-1</u>
<u>4.0103.8</u>	Loose Fill to Capacity	<u>4-1</u>
<u>4.0103.9</u>	MH – Blown Insulation via Gable End Access	<u>7-1, 7-2</u>
<u>4.0103.10</u>	MH – Blown Insulation via Roof Side Lift Access	<u>7-1, 7-3</u>
<u>4.0103.11</u>	MH – Blown Insulation via Roof Top Access	<u>7-1, 7-4, 7-6</u>

<b>2020 SWS</b>	<b>Detail Title</b>	<b>Job Aids</b>
<b><u>4.0103.12</u></b>	MH – Blown Insulation via Interior Access through the Ceiling	<u>7-1, 7-5</u>
<b><u>4.0104.1</u></b>	Knee Wall – Dense Packing	<u>6-3, 8-5</u>
<b><u>4.0104.2</u></b>	Knee Wall – Batt Insulation	<u>6-3, 8-3</u>
<b><u>4.0104.3</u></b>	Knee Wall – Existing Batt Insulation Repair	<u>6-3, 8-3</u>
<b><u>4.0104.4</u></b>	Knee Wall – Rigid Insulation	<u>6-3</u>
<b><u>4.0104.5</u></b>	Knee Wall – SPF with No Existing Insulation	<u>6-3, 8-4</u>
<b><u>4.0104.6</u></b>	Knee Wall – SPF with Existing Insulation	<u>6-3, 8-4</u>
<b><u>4.0188.2</u></b>	Unconditioned Attic Ventilation	<u>25-1</u>
<b><u>4.0201.1</u></b>	SPF Insulation (Accessible Walls)	<u>A-4</u>
<b><u>4.0201.2</u></b>	Batt Insulation (Accessible Walls)	<u>6-3</u>
<b><u>4.0201.3</u></b>	Dense Pack Insulation (Accessible Walls)	<u>6-3</u>
<b><u>4.0202.1</u></b>	Dense Pack Insulation (Enclosed Walls)	<u>6-3, 9-1, 9-2</u>
<b><u>4.0202.3</u></b>	MH – Fiberglass Batts (Enclosed Walls)	<u>10-1</u>
<b><u>4.0202.4</u></b>	MH – Blown Fiberglass (Enclosed Walls)	<u>10-2</u>
<b><u>4.0202.5</u></b>	MH – Blown Fiberglass through Penetrations (Enclosed Walls)	<u>10-2</u>
<b><u>4.0301.1</u></b>	Batt Insulation in Joisted Cavities (Accessible Floors)	<u>14-1</u>
<b><u>4.0301.2</u></b>	Loose Fill with Netting/Fabric in Joisted Cavities	<u>14-2</u>
<b><u>4.0301.3</u></b>	Loose Fill in Joisted Cavities with Rigid Barrier	<u>14-2</u>
<b><u>4.0301.4</u></b>	Dense Pack in Joisted Cavities with Rigid Barrier	<u>14-2</u>
<b><u>4.0301.5</u></b>	SPF in Open Joisted Cavities	<u>A-4</u>
<b><u>4.0301.6</u></b>	Cantilever Floor Joisted Cavities Batt Insulation	<u>14-1</u>
<b><u>4.0301.9</u></b>	Non-Joisted Floor SPF	<u>A-4</u>
<b><u>4.0302.1</u></b>	Batt Insulation with Rigid Barrier (Exposed Floors)	<u>14-1, 15-1</u>
<b><u>4.0302.2</u></b>	Loose Fill with Rigid Barrier	<u>14-2</u>
<b><u>4.0302.3</u></b>	Dense Pack with Rigid Barrier	<u>14-2</u>
<b><u>4.0302.9</u></b>	MH – Blown Belly Insulation	<u>15-1</u>
<b><u>4.0401.1</u></b>	SPF Insulation (Rim/Band Joist)	<u>12-2</u>
<b><u>4.0401.2</u></b>	Batt Insulation	<u>12-2</u>
<b><u>4.0401.3</u></b>	Rigid Insulation	<u>12-2</u>
<b><u>4.0402.1</u></b>	Closed Crawlspace – Non-Foam Insulation (Walls)	<u>(12-4)</u>
<b><u>4.0402.2</u></b>	Closed Crawlspace – Rigid Foam Insulation	<u>12-4</u>
<b><u>4.0402.3</u></b>	Closed Crawlspace – SPF Insulation	<u>12-4, A-4</u>
<b><u>4.0402.4</u></b>	Basements – without Groundwater Leakage	<u>12-3, A-4</u>
<b><u>4.0402.5</u></b>	Basements – with Groundwater Leakage	<u>12-3, A-4</u>
<b><u>5.0105.1</u></b>	Mechanical Fastening (Forced Air Duct Repair)	<u>(19-1), A-5</u>
<b><u>5.0105.2</u></b>	Duct Support	<u>20-2, (19-1)</u>
<b><u>5.0105.3</u></b>	Crossover Duct Repair or Replacement	<u>(19-1)</u>
<b><u>5.0106.1</u></b>	General Duct Sealing (Forced Air)	<u>19-1, A-4</u>
<b><u>5.0107.1</u></b>	General Duct Insulation	<u>20-1, 20-2, 20-3, 20-4, A-4</u>
<b><u>5.0107.2</u></b>	Duct Insulation – SPF	<u>20-1, 20-3</u>
<b><u>5.0501.1</u></b>	Isolate CAZ	<u>A-4</u>

2020 SWS	Detail Title	Job Aids
<b><u>5.0502.1</u></b>	Combustion Air – Fuel-Fired Appliances	<u>A-4</u>
<b><u>6.0101.1</u></b>	Ventilation Ducts	<u>18-1, 18-2, A-4</u>
<b><u>6.0101.2</u></b>	Exhaust Terminations	<u>18-1, 18-2,</u> <u>19-1, 25-1</u>
<b><u>6.0101.3</u></b>	Exterior Intakes	<u>19-1</u>
<b><u>6.0201.1</u></b>	Surface Mounted (Local Ventilation Exhaust Systems)	<u>2-6, 18-2, 25-1</u>
<b><u>6.0201.2</u></b>	Kitchen Range Hoods	<u>2-6, 18-2, 25-1</u>
<b><u>6.0201.3</u></b>	Inline and Multiport Fans	<u>A-4</u>
<b><u>6.0202.1</u></b>	Clothes Dryer (Appliance Exhaust)	<u>17-1, (20-1)</u>
<b><u>7.0103.1</u></b>	Lighting Replacement	<u>A-3</u>
<b><u>7.0103.2</u></b>	Lighting Reduction	<u>A-3</u>
<b><u>7.0103.3</u></b>	Ballast Replacement	<u>A-3</u>
<b><u>7.0103.4</u></b>	Exit Sign Replacement	<u>A-3</u>
<b><u>7.0103.5</u></b>	Emergency Lighting Replacement	<u>A-3</u>
<b><u>7.0103.6</u></b>	Security Lighting	<u>A-3</u>
<b><u>7.0103.7</u></b>	Daylighting	<u>A-3</u>
<b><u>7.0104.1</u></b>	Occupancy Sensors	<u>A-3</u>
<b><u>7.0104.2</u></b>	Stand-Alone Timers	<u>A-3</u>
<b><u>7.0104.3</u></b>	Motion Control Sensors	<u>A-3</u>
<b><u>7.0104.4</u></b>	Outdoor Photo Sensors	<u>A-3</u>
<b><u>7.0104.5</u></b>	Bi-Level Controls	<u>A-3</u>
<b><u>7.0201.1</u></b>	Low-Flow Devices	<u>24-1, 24-2</u>
<b><u>7.0301.1</u></b>	Pipe Insulation	<u>23-3</u>
<b><u>7.0301.2</u></b>	Tank Insulation	<u>23-1, 23-2</u>
<b><u>Lead RRP</u></b>	EPA’s Lead Renovation, Repair, and Painting Rule	<u>1-1, 1-2</u>
<b><u>NFPA 72</u></b>	National Fire Alarm and Signaling Code	<u>A-2</u>
<b><u>NFPA 720</u></b>	Standard for the Installation of Carbon Monoxide (CO) Detection and Warning Equipment	<u>A-2</u>

### Links to References in this Guide:

ASHRAE: American Society of Heating, Refrigerating and Air-Conditioning Engineers, <https://www.ashrae.org>

ASTM: ASTM (American Society for Testing Materials) International, <https://www.astm.org>

IECC: International Energy Conservation Code, <https://codes.iccsafe.org/content/IECC2021P1>

IESNA: Illuminating Engineering Society of North America, <https://www.ies.org>

NECA: National Electrical Contractors Association, <https://necaonline.com>

NEMA: National Electrical Manufacturers Association, <https://www.nema.org/Standards>

NFPA: National Fire Protection Association, <https://www.nfpa.org>

SWS: Standard Work Specification, <https://sws.nrel.gov>

UL: Underwriters Laboratories, <https://ul.org>

## A-2 Safety Measures

### Smoke Alarm Installation

Aligns with [2.0101.1](#), [2.0101.2](#), NFPA 72

Smoke alarms, either battery-operated or hardwired (interconnected), will be listed and labeled in accordance with UL 217

Battery-operated smoke alarms will have sealed, non-replaceable 10-year batteries

Smoke alarms, either battery-operated or hardwired (interconnected), will be installed in the locations required by Authority Having Jurisdiction

NFPA 72 states that smoke alarms will be installed:

- Inside each bedroom
- Outside each sleeping area
- On every level of the home, including the basement
  - If a level does not have a bedroom, install in the living room or near the stairway to the upper level, or both locations
  - In the basement, install on the ceiling at the bottom of the stairs leading to the next level
- On walls at a height not more than 12 inches away from the ceiling (to the top of the alarm) or on the ceiling
- At least 10 feet from any cooking appliance
- Away from windows, doors, or ducts where drafts might interfere with their operation
- For pitched ceilings, install alarm within 3 feet of the peak, but not in the apex (within four inches of the peak)

Install smoke alarms in accordance with the manufacturer's instructions

Provide occupants the manufacturer's written instructions

### Carbon Monoxide (CO) Detection and Warning Equipment

Aligns with [2.0102.1](#), NFPA 720

Select CO alarms that are listed and labeled in accordance with UL 2034, or approved by the authority having jurisdiction, have a minimum of 10-year manufacturer's warranty and contain internal, non-replaceable batteries

Install CO alarms in the locations required by the Authority Having Jurisdiction

NFPA 720 states that carbon monoxide alarms will be installed:

- In each sleeping area, within 10 feet of each bedroom door
- On every level of the home, including the basement
- More than 15 feet from heating or cooking appliances
- NOT in or near very humid areas, such as bathrooms

In addition, the International Association of Fire Chiefs recommends installing a CO detector near or over any attached garage.

Install CO alarms in accordance with the manufacturer's instructions, taking note of instructions for placement and height, as this can vary significantly by manufacturer

Provide occupants the manufacturer's written instructions

## A-3 Baseload Lighting Measures

### FOR ALL BASELOAD LIGHTING MEASURES:

Provide occupants/owners with user’s manual, warranty information, installation instructions, and installer contact information

Permanently remove uninstalled equipment from job site and recycle or dispose of removed equipment and refrigerant in accordance with local and federal law (e.g., EPA Section 608 of Clean Air Act of 1990)

Permanently decommission old equipment

### Lighting Replacement

Aligns with [7.0103.1](#)

Discuss the lighting schedule with the client. At a minimum, replace any incandescent lamps that are on for one or more hours each day.

Educate client about incandescent lamp use, including using these lamps as little as possible.

Select replacement lighting that is appropriate for the intended application (e.g., enclosed, dimmable, potential for breakage, indoor vs. outdoor).

LEDs rated 2700-3000 K have similar color to incandescent bulbs.

Provide lighting level quality required for the intended application (e.g., task lighting, hazards lighting, nightlights) and approximate the lumen rating of incandescent lamp being replaced (see chart at right), except in circumstances where Lighting Reduction may be put into place (see [Article below](#)).

LED/Incandescent Lamp Equivalency Chart		
LED	Incandescent	Lumens
6 – 9 W	40 W	450 lm
8 – 12 W	60 W	800 lm
9 – 13 W	75 W	1100 lm
16 – 20 W	100 W	1600 lm
25 – 28 W	150 W	2600 lm

All replacement lamps are the highest level of efficiency within a technology (e.g., LED bulbs) and are ENERGY STAR® qualified, equivalent or better, and UL approved.

New fixtures or lamps facilitate upgrade to future lighting technologies

New lamps are rated no more than the rated wattage of fixture.

Install lighting in accordance with manufacturer specifications and applicable code (i.e., [NFPA 70](#), [NFPA 101](#), [NECA/IESNA 500](#))

If applicable, clean lens and reflector before installing new bulb

Install all electrical wiring according to applicable code (i.e., [NFPA 70](#))

## Lighting Reduction

Aligns with [7.0103.2](#), [7.0103.7](#)

Replace or maneuver window coverings (e.g., blinds, shades, movable insulation) to maximize useful daylight where appropriate

Follow IESNA protocols for appropriate light levels for certain tasks when designing delamping procedure

Ensure final lighting levels are in accordance with ASHRAE 90.1 or 90.2

Ensure final egress lighting levels are in accordance with NFPA 70 and 101

Ensure that delamping does not impact required egress lighting, as required by ANSI/NFPA 101

De-energize circuit and lock out power before work begins

Remove bulbs or fixtures per plan ensuring that no open connections will remain after work is finished

Terminate all unused electrical connections in appropriate covered junction box per NFPA 70

Seal any penetrations created by removal as per ANSI/NFPA/ICC Fire Code

If removed bulbs or fixtures meet retrofit standards and are operational, store them in a dry location for reuse

## Fixture Replacement

Aligns with [7.0103.3](#), [7.0103.4](#), [7.0103.5](#), [7.0103.6](#)

### FOR ALL FIXTURE INSTALLATIONS:

De-energize circuit and lock-out power before work begins

Locate and install new fixtures in accordance with appropriate code (e.g., NFPA 101, NFPA 70, NECA/IESNA 500)

### Ballast Replacement

Select pulse start, high-efficiency, electronic ballasts that meet the appropriate nationally recognized product standards (ANSI C82.1, ANSI C82.2, UL 924, UL 1029, NEMA) and have a ballast factor of 0.85 or greater

Select ballasts that match the input and output voltage of the existing fixture, that fit within the existing enclosure, and will support the necessary wattage of the bulbs

Install ballasts in accordance with manufacturer specifications

Clean the lens and reflector once installation is complete

### Exit Sign Replacement

Select exit signs from the NEMA Premium Exit Sign List and that meet all applicable codes (UL 924, NFPA 70, and/or IBC and IFC, as appropriate)

Signs that include battery-backups that can maintain the total load for a minimum period of 1-1/2 hours and indicate system failure with visual and audible alarm

Signs that are able to be attached to the existing outlet box

Signs that are rated for a maximum of 5 watts per illuminated side

Signs with at least a 1-year warranty

### **Emergency Lighting Replacement**

Select emergency light fixtures that are UL approved for location installed (i.e., indoor, outdoor, wet location)

Emergency light fixture has battery-backup that can maintain the total load for a minimum period of 1-1/2 hours, in accordance with section 700.12 of NFPA 70

### **Security Lighting**

Select security light fixtures that are UL approved for location installed (i.e., indoor, outdoor, wet location)

Security light fixtures provide the required lighting conditions with the lowest possible energy-use, are vandal-proof, are dark-sky approved and are ENERGY STAR® qualified, equivalent or better

Aim light fixtures to minimize light emitted above the horizontal, beyond the perimeter of the property, and not directly into any window of a residence

Clean the lens and reflector once installation is complete

Install both photo and motion sensors and configure to only activate when sun is down and to switch off within 5 minutes if no motion is detected

## **Lighting Controls**

Aligns with [7.0104.1](#), [7.0104.2](#), [7.0104.3](#), [7.0104.4](#), [7.0104.5](#)

### **FOR ALL CONTROL INSTALLATIONS:**

Select controls that are compatible with the existing wiring and lighting fixture, and are UL approved and listed for the installed location

Install control in accordance with NFPA 70 and manufacturer specifications, in a secure location, and in location appropriate enclosure (e.g., weatherproof) or protected from physical damage

### **Occupancy Sensors**

Do not install occupancy sensors in areas accessed for electrical and mechanical maintenance

Set controls to match the intended use of the space (i.e., time off setting not too short or too long)

### **Stand-Alone Timers**

Select timer that has at least 10 hours of battery backup time, has at least two programmable schedules, and has an appropriate manual override

Do not install timers for egress lighting required by NFPA 101

Set timer to turn off exterior fixtures when there is sufficient daylight (civil twilight) or when lighting is no longer needed at night per ASHRAE 90.1 or 90.2

Set timer to turn off interior fixtures when light is no longer needed in the space

#### **Motion Control Sensors**

Select sensor that is location- and climate-appropriate (e.g., outdoor weatherproof fixture)

Locate sensor where it will minimize false starts

Set controls of motion sensor based on anticipated occupant usage or security needs

Set control to turn off lighting if no motion is detected for a maximum of 15 minutes

#### **Outdoor Photo Sensors**

Select sensor that is UL approved and listed for the installed location (e.g., UL 60730-1) and is location- and climate-appropriate (e.g., outdoor weatherproof fixture)

Select fixture that allows for replacement of photo sensor independently

Position sensor to properly sense natural light, but shielded from artificial light sources (e.g., other outdoor lighting)

#### **Bi-Level Controls**

Select control that has an appropriate manual override

Affix permanent labels near the switch location to indicate light level and fixture control



## A-4 Specialized Field-Work Tasks

### Install a Sump Cover

Aligns with [2.0401.2](#), [3.0104.4](#)

Cover sump pump wells or pits with an airtight cover that allows all necessary penetrations to be sealed tightly

Install sump pump covers to allow bulk moisture to drain from above the cover utilizing trapped or one-way ball valve fittings, or equivalent



### Install a Cover on an Intentional Slab Penetration

Aligns with [3.0104.4](#)

Select sealants and materials meet the requirements of the applicable fire safety code (e.g., thermal or ignition barriers), and for use inside the pressure boundary select low volatile organic compound (VOC) sealants that meet independent testing and verification protocols

Select sealants that also are compatible with their intended surfaces and allow for differential expansion and contraction between dissimilar materials

Select materials that adequately support applied load and are permanent air barriers. For pest-resistant materials, they must be rated for ground contact anywhere they are in contact with the exterior foundation walls, piers or bare earth

Remove any material from the sealing area that will prevent full adhesion of the selected sealant

Cover sump pump wells or pits with an airtight cover that allows for all necessary penetrations to be sealed tightly

Sump pump covers must allow bulk moisture to drain from above the cover utilizing trapped or one-way ball valve fittings, or equivalent

Cover all exposed water sources with an operable (able to be opened for maintenance) access

Covers must be rigid, durable and suitable for high-moisture exposure

Required cap penetrations will be close fitting (do not have to be airtight) and not interfere with drainage of water from above or below the basement floor



*Sump Drainage with Check Valve*

## Install an Inline or Multiport Fan

Aligns with [6.0201.3](#), [6.0101.1](#)

### FAN SELECTION AND MOUNTING

Select a fan that has an electrically commutated motor (ECM) and has an efficacy of 3.8 CFM/watt or more

Select sealants that are compatible with their intended surfaces, allow for differential expansion and contraction between dissimilar materials and meet the requirements of the applicable fire safety code (e.g., thermal or ignition barriers)

For use inside the pressure boundary, select low volatile organic compound (VOC) sealants that meet independent testing and verification protocols

Install all electrical wiring according to manufacturer specifications and applicable code

Orient the fan outlet toward the final termination location and so the equivalent length of duct run is as short as possible

Mount fan using mechanical fasteners and per manufacturer specifications so that fan housing does not shake, rattle or vibrate when operating

If the fan does not contain an integrated damper, install a damper that opens in the direction of the desired flow and closes when the system is off

Cut hole for intakes leaving no more than 1/8 inch gap on each side

Install register boots using mechanical fasteners sufficient to prevent movement

Seal gaps around intake register boots with compatible sealant

Ensure fan and service disconnect switch are accessible for maintenance according to NEC or applicable building code

### DUCT INSTALLATION

Duct and terminate fan to the outdoors, which does not include unconditioned spaces such as attics and crawlspaces that are ventilated with the outdoors

Select duct materials that have a flame spread no greater than 25

Select flexible ducts that are UL 181 listed or Air Diffusion Council approved

Select rigid ducts of 28 gauge or thicker

Select duct insulation with a flame spread/smoke development index of 25/50 or less when tested according to ASTM E84 or UL 723

Install ventilation ducts as short, straight, smooth and fully extended as possible considering the following: Ventilation termination location, amount of space for duct run, roof condition, type and access (e.g., metal, shingle, bowstring, flat)



Choose duct diameter that is equal to or greater than the exhaust fan outlet

Slope duct downward toward the termination when possible

Install flexible duct so the radius at the centerline of any turn is no less than one duct diameter

If combining ducts, combine them on the upstream side of fan using “Y”-fittings or collection boxes

Do not combine dryer, kitchen or garage exhaust streams with any other exhaust system

Fasten all ducts as follows:

- Round metal-to-metal or metal-to-PVC with a minimum of three equally spaced screws

- For other metal-to-metal or metal-to-PVC with welds, gaskets, mastics (adhesives), mastic-embedded-fabric systems, or tapes

- Flexible duct-to-metal or flexible duct-to-PVC with tie bands using a tie band tensioning tool

- PVC-to-PVC materials with approved PVC primer and cement

- Fasten other specialized duct fittings in accordance with manufacturer specifications

Seal all duct connections with UL 181B or 181B-M listen materials (e.g., mastic, tape)

Insulate all ducts installed outside of thermal boundary to a minimum of R-8

Insulate all ductwork exposed to the exterior of the building to a minimum of R-12

Support flexible and duct board ducts every 4 feet or less using a minimum of 1 ½-inch wide material

Install support materials in a way that does not crimp ductwork or cause the interior dimensions of the ductwork to be less than specified

Support metal ducts every 10 feet or less using ½ inch or wider material, using 18-gauge or greater strapping or 12-gauge or greater galvanized wire



## **FOR SPF INSULATION INSTALLATIONS (APPLIES TO ALL FOLLOWING INSTALLATIONS):**

Verify that installation area is free of:

- active water leaks, fuel leaks (i.e., gas, oil, propane), and pest intrusions
- energized or undammed knob and tube wiring
- uncovered electrical junctions
- improperly terminated devices (ventilation fans, dryers, plumbing stacks, condensate lines, combustion appliance flues/chimneys, supply and/or return air ducts, etc.)
- unshielded high-temperature devices (non-IC rated recessed lights, chimneys, flues, vents, etc.) unless they are zero clearance devices
- insulation escape openings

Verify that installation area is intact, able to support insulation weight and air sealed

Verify that all plumbing or ductwork will be inside the thermal boundary

Select insulation materials that have a flame spread and smoke development index of 75/450 or less when tested in accordance with ASTM E84 or UL 723

Prepare the surface according to manufacturer specifications

Remove contaminants from all SPF application surfaces that will prevent full adhesion or cause degradation

Verify all SPF application surfaces are in accordance with manufacturer specifications for moisture content and temperature

Separate all foam products from living space with a thermal barrier material (e.g., ½" gypsum wallboard) as specified by applicable building code

If attic or subspace is used only for the service of utilities, foam will be separated from the attic space using a suitable ignition barrier covering or coating according to manufacturer specifications

If attic or subspace is used for storage or occupancy, spray foam will be separated from the attic space using a thermal barrier material (e.g., ½" gypsum wallboard) as specified by applicable building code and manufacturer specifications

If code requirements are unclear, consult local code officials for clarification

Post a dated receipt signed by the installer that includes at least the installed insulation type, coverage area, installed thickness, and installed R-value

*See installation location-specific instructions below*

## Insulate an Unvented or Vented Roof Deck with SPF

Aligns with [4.0102.1](#), [4.0102.2](#)

*For unvented roof deck*, cover all existing attic ventilation openings (gable vents, ridge vents, roof vents, vented soffits, etc.) with a class II vapor retarder that provides a suitable substrate for SPF application and is fastened in place mechanically

*For vented roof deck*, install continuous ventilation path from soffit to ridge in each truss/rafter bay without any opening that SPF can penetrate or obstruct ventilation airflow AND install continuous damming at the exterior wall plate, without blocking or compromising ventilation pathway, that will allow for highest possible R-value application but prevent any SPF from entering venting path or exterior soffit



*Unvented Roof Deck Application*

Install flags at all utility junctions for future identification and ensure utility junctions remain accessible per local code requirements

Apply SPF to prescribed R-value in a continuous layer from exterior wall top-plate to peak of roof and over all surfaces exposed to ambient temperatures using a pass thickness maximum in accordance with manufacturer specifications

In colder climates (IECC Zones 5-8), install SPF to a thickness of at least a class II vapor retarder or have at least a class II vapor retarder coating or covering in direct contact with the underside of the SPF

## Insulate an Accessible Wall with SPF

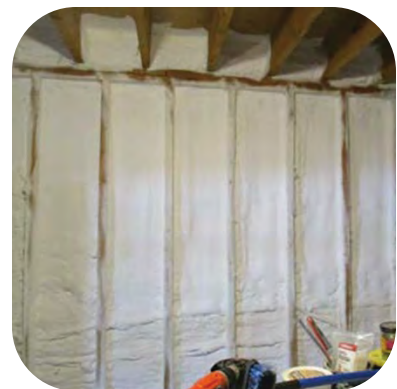
Aligns with [4.0201.1](#), (see also Job Aid [8-4](#))

Remove existing insulation and vapor retarders from installation area

Cover all finished surfaces areas (e.g., windows, doors) in the installation area with appropriate materials (e.g., plastic, masking tape)

Install durable backing material over any escape holes in the air barrier and ensure utility junctions remain accessible per local code requirements

Apply SPF to prescribed R-value in a continuous layer over entire surface of wall from bottom plate to top plate using a pass thickness maximum in accordance with manufacturer specifications



## Insulate an Accessible Floor with SPF

Aligns with [4.0301.5](#), [4.0301.9](#)

Install a durable backing material over any escape holes in the air barrier

Install flags that can be seen below the floor joists at all utility junctions for future identification and ensure utility junctions remain accessible per local code requirements

Install SPF to a thickness of at least a class I vapor retarder or have at least a class I vapor retarder coating or covering in direct contact with the underside of the SPF

For Open-Joisted Cavities, apply SPF to prescribed R-value over bottom of subfloor, and all surface of the floor joists (including the bottom), using a pass thickness maximum as indicated by manufacturer specifications

For Non-Joisted Floors, apply SPF to prescribed R-value to bottom side of floor deck and top of support beams using a pass thickness maximum as indicated by manufacturer specifications



## **Insulate a Conditioned Subspace Wall with SPF**

Aligns with [4.0402.3](#), [4.0402.4](#), [4.0402.5](#) (see also Job Aids [12-2](#), [12-3](#) and [12-4](#), [16-1](#) and [16-2](#))

Verify that installation area has a sealed class I vapor retarder installed over all bare earth (see Job Aid [16-1](#) and [16-2](#)) and has all bulk sources of moisture directed away from the subspace walls (i.e., gutters, flashing, grading, drainage)

Select SPF insulation that is at least a class II vapor retarder and is closed cell

Select sealants that are compatible with their intended surfaces, allow for differential expansion and contraction between dissimilar materials, meet the requirements of the applicable fire safety code (e.g., thermal or ignition barriers), and are low volatile organic compound (VOC) sealants for use inside the pressure boundary that meet independent testing and verification protocols

Remove any incomplete or unsealed vapor barrier from the foundation wall

If termite pressure exists, maintain a 3" inspection gap from the top of the insulation to the bottom of any wood. If sub-slab drainage is installed, termite treatment will be performed

In Subspaces without Groundwater Leakage, install insulation to prescribed R-value in a continuous layer in full contact with the foundation wall from ceiling to floor using a pass thickness maximum in accordance with manufacturer specifications

Install SPF to a thickness of at least a class II vapor retarder.

Ensure wall vapor retarder will lap underneath the ground vapor retarder connection to the foundation wall. Seal ground vapor retarder to the insulation vapor retarder with the foundation vapor retarder lapped under the ground vapor retarder



*In Basements with Groundwater Leakage*, install a continuous drainage plane at the interior surface of the exterior basement wall or leave an airspace of at least ½” between insulated wall assembly and foundation wall from the top of the wall to the drainage field at the bottom of the wall or sub-slab that drains to outdoors. If foundation is rough (i.e., rubble, stone), install a waterproof membrane to which insulation will adhere

Install insulation to prescribed R-value in a continuous boundary around the entire perimeter of foundation wall from top of band joist to floor, in contact with any waterproof membrane that exists at the foundation wall

Do not install a vapor retarder layer on either side of the wall (e.g., vinyl wallpaper, polyethylene, latex paint)

**BULKHEAD, CELLAR DOOR, AND WINDOW CONSIDERATIONS FOR SUBSPACES:**



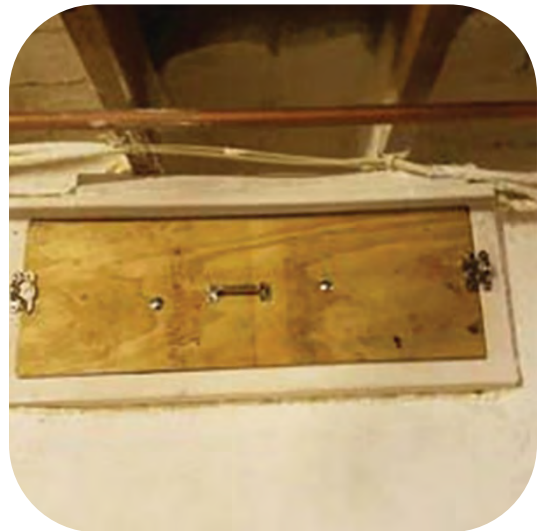
Identify exterior penetrations in thermal boundary that need special considerations



Weatherstrip around window and basement door cavities to create air seal



Build panels with maximum R-value allowed by cavity depth while keeping an air gap from exterior surfaces



Secure in place with fasteners or friction fit

## Isolate the Combustion Appliance Zone (CAZ)

Aligns with [5.0501.1](#), [3.0101.1](#), [5.0106.1](#) (See Job Aid [19-1](#)), [5.0107.1](#) (See Job Aid [20-1](#) and [20-4](#)), [5.0202.2](#) (See Job Aid [23-3](#)), [5.0502.1](#)

### Air Sealing

Apply a continuous seal at all penetrations, gaps, cracks, etc. of the pressure boundary between the isolated room and conditioned space using sufficient pressure to push sealant into any gaps or cracks and contact any backing or infill material required

Select sealants that:

- Are compatible with their intended surfaces
- Allow for differential expansion and contraction between dissimilar materials
- Meet the requirements of the applicable fire safety code (e.g. thermal or ignition barriers), and
- For use inside the pressure boundary select low volatile organic compound (VOC) sealants that meet independent testing and verification protocols

Select materials that:

- Adequately support applied load and are permanent air barriers
- Meet the requirements of the applicable fire safety code (e.g. thermal or ignition barriers), and
- For use inside the pressure boundary select low volatile organic compound (VOC) materials that meet independent testing and verification protocols.

If backing or infill is installed, it will not bend, sag, or move once installed, and will adequately support any insulation installed on the surface

For small holes (less than 1/4"), if using backing or infill material, install at least 1/8" below the surface where sealant is applied.

For medium holes (1/4" to 3"), install backing or infill in or over all holes to be sealed

For large holes (greater than 3"), install rigid backing or infill in or over all holes to be sealed. Install support material for spans wider than 24", except when air barrier material is rated to span greater distance under load (e.g., wind, insulation)

Support material installed for any walking/working surface (attics or floors) will support the weight of a worker and any insulation applied in the area

Mechanically fasten backing or infill materials sufficient to prevent movement

Remove any material from the sealing area that will prevent full adhesion of the selected sealant

Install only noncombustible materials and sealants with an ASTM E136 listing in contact with any device producing 200 degrees F or more (chimneys, vents, flues, etc.)

### Sealing Ductwork

Remove and seal register/grill openings of any return or supply ducting in the isolated room

Seal all ductwork in the CAZ (See Job Aid [19-1](#)):



Select only UL 181 approved materials that are compatible with their intended surfaces, allow for differential expansion and contraction between dissimilar materials, and meet the requirements of the applicable fire safety code (e.g., thermal or ignition barriers)

Select low volatile organic compound (VOC) sealants for use inside the pressure boundary that meet independent testing and verification protocols

Clear surrounding insulation to expose joints being sealed, salvage for reuse if possible

If duct must be cut open to gain access, position the hole to make repair with appropriate materials feasible

Remove loose debris using a vacuum

Remove any substance that will prevent sealant adhesion (tape, oil, etc.) using appropriate solvent

Securely fasten all duct connections using appropriate mechanical fasteners according to [Chart 1](#)

Seal all accessible seams, cracks, joints, holes, and penetrations of duct system

Select method according to physical leak size:

Mastic alone is acceptable for holes less than 1/8" in size that are more than 10' from air handler if static operating pressure is less than 1" of Water Column (iwc)

Seal leaks less than 1/4" using fiberglass mesh and mastic

Seal leaks between 1/4" and 3/4" using a two stage process: Install temporary tape as a backing material, then seal with fiberglass mesh and mastic that extends at least 1" past the temporary tape on all sides

Repair leaks larger than 3/4" using a rigid duct patch. Mechanically fasten patch before applying mastic. Install fiberglass mesh and mastic over the seam, overlapping repair joint by at least 1" on all sides

Seal gaps between boot and surface connections using fiberglass mesh tape and mastic or appropriate flexible caulking. Ensure sealant is dry before reinstalling the register. Ensure the register can be removed and reinstalled by the dwelling occupant.

Seal any joints, cracks, and holes that are not gasketed or weatherstripped and are not needed for proper function or service of the unit using removable sealant (e.g., foil tape, gaskets, etc.)

Seal the filter slot with a durable, client removable filter slot cover (e.g., magnetic strip)

#### Duct Insulation:

Insulate all ductwork existing inside the isolated room (See also Job Aids [20-1](#) and [20-4](#)):

Select insulation that includes an exterior vapor retarder layer and with a flame spread and smoke development index of 25/50 when tested in accordance with ASTM E84 or UL 723

Remove damaged or wet duct insulation from premises

Verify ductwork is sealed before insulating

Insulate all ducts outside the thermal boundary to a minimum of R-8

Insulate all ducts exposed to the exterior to a minimum of R-12

Secure blanket insulation in full contact with the duct surface using mechanical fasteners (e.g., stick pins, metal wire)

Secure reflective insulation to duct in compliance with manufacturer specifications including required air spaces

Seal all seams and connections of the duct insulation using UL 181 approved tape so that no gaps exist in the vapor retarder

Post a dated receipt signed by the installer that minimally includes: Installed insulation type, coverage area, installed thickness, and installed R-value

If reflective exterior insulation is used the documentation must include the number and width of included air spaces

#### Plumbing

Insulate all plumbing pipes in the CAZ (see also Job Aid [23-3](#)):

Select insulation that is rated for the maximum operating temperature of the system, meets applicable fire safety code, and is R-3 or greater.

Install insulation over all distribution system components that allow insulation in a continuous manner without gaps

Seal all seams, joints, and connections of insulation with a durable sealant or mechanical fasteners (e.g., zip ties)

Install removable/reusable insulation over components that require regular maintenance

Post a dated receipt signed by the installer that minimally includes: Installed insulation type, coverage area, installed thickness, and installed R-value

#### Walls, Floors and Ceilings

Insulate all surfaces of the isolated room between the room and conditioned space to the applicable code minimum for the climate zone according to the IECC and applicable SWS

Calculate and provide combustion air needs in conformance with the applicable code (i.e. NFPA 54, IFGC, or NFPA 31) and manufacturer requirements

The minimum required volume is 50 cubic feet per 1,000 BTU/h, except that where the air infiltration rate is known to be less than 0.40 air changes per hour (ACH), then use alternative calculation from IFGC

In instances where conflicts occur between the code and the manufacturer's installation instructions, the more restrictive provisions shall apply (i.e., more air rather than less)

## A-5: Chart 1 Duct Fastening

Metal to Metal	3 equally-spaced galvanized or stainless steel mechanical fasteners
Flex to Metal	UL-181 approved tie bands using a tie band tensioning tool
Flex to Flex	Rigid metal coupling of the same size at the flex duct between the two sections. Fasten both joints with UL 181 approved tie bands using a tied band tensioning tool
Duct Board to Duct Board	Cut duct board edges to create an overlapping joint on all contact surfaces. Fasten joints with outward clinching (stitch) staples every 2 inches Cover joint with UL 181 rated mastic embedded fiber tape and additional mastic that laps at least 1" past the edges of the tape on all sides
Duct Board to Flexible Duct	Install a metal take-off collar on the duct board specifically designed for the thickness of the duct board Bend all finger tabs down securely so collar shank is firmly seated against the exterior surface Attach flexible duct to collar with UL 181 approved tie bands using a tie band tensioning tool
Duct Board to Metal	Fasten duct board to metal duct using metal channel and mechanical fasteners spaced evenly on all sides Cover connection joint with UL 181 rated mastic embedded fiber tape and additional mastic that laps at least 1" past the edges of the tape on all sides
Duct Board Plenum to Air Handler Cabinet	Fasten using metal channel fastened with screws space a maximum of 6" with the duct board sandwiched between the channel flange In upflow air handler connections, install a flexible connection between supply plenum and unit that does not reduce the inside dimensions of the duct
Duct Boot to Subfloor	Minimum of 1 stainless steel or galvanized fastener per side
Duct Boot to Gypsum	If accessible, fasten a boot hanger to adjacent framing with mechanical fasteners, then connect boot to hanger with mechanical fasteners If inaccessible, fasten boot to gypsum with UL 181 rated fiber tape and mastic
Metal Plenum to Air Handler Cabinet	Install a flexible connection between plenum and unit that does not reduce the inside dimensions of the duct Fasten plenum on all sides with mechanical fasteners no more than every 6 inches